

# Cast Iron Soil Pipe and Fittings Reference Card

Each pipe and fitting shall be marked with the following:

- Manufacturer's Name or Registered Trademark\*
- Country of Origin
- Date of Manufacturer (pipe only)

\* Note: Manufacturer's trademark must be readily identifiable



## **Documents you should ask for that are required by the CISPI 301 standard for cast iron soil pipe and fittings:**

1. Radiation Screening records
2. Mechanical Testing records to verify tensile strength (test done every 4 hours)
3. Chemical Testing done every 4 hours
4. Dimensional Inspection records (test done every 12 hours)
5. Certification Letter from manufacturer - legal name and address of actual manufacturer

### *Note:*

- a. All records must be provided by the manufacturer and kept by the manufacturer for a period of seven (7) years.
- b. **All testing and record keeping are to be performed by the manufacturer at the time the product is cast (“Analysis of castings or test bars after the time of production shall not be used as evidence of compliance with this specification.” - CISPI 301)**