

T H E E C O N O M I C S O F I N N O V A T I O N



# DOT CATALOG

DOT Propane Cylinders  
Forklift Cylinders & Tanks  
Marine Cylinders  
Propane Burners



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## Mission Statement

Manchester Tank is the leading manufacturer of low-pressure vessels for propane, air, and industrial applications in North America and Australia.

Our mission is to retain our premier position by continuously improving our products and service level to meet and exceed the expectations of our customers. Customer satisfaction is central to our existence. Our employees will accomplish this by functioning as a team and becoming involved. We will continuously invest in operations and improve processes.

We will function with a high degree of integrity and provide a reasonable return for our owners.

## History

Manchester Tank, founded in 1946 by Mollie and Edward Riefschneider, is today's foremost manufacturer of low pressure vessels. They instilled a family dedication to quality workmanship and customer satisfaction.

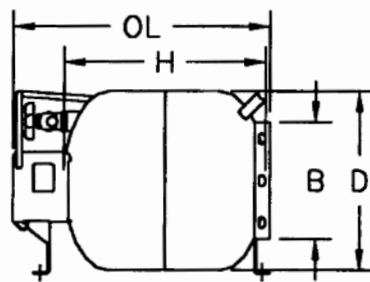
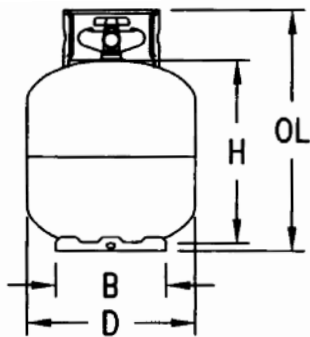
Manchester Tank has grown from an original shop with 10 employees to six manufacturing plants with over 1000 employees throughout North America and Australia today. We continue our commitment to quality, and hope to have the opportunity to put our people and our products to work for you.

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# MAJOR FEATURES OF OUR DOT CYLINDERS

- A full range of cylinders from 5 pounds to 420 pounds, forklift and buffer cylinders.
- Manufactured by Manchester in the most up-to-date, state-of-the-art cylinder facilities in the U.S.A.
- All cylinders conform with strict compliance to DOT specifications 4BA, 4BW and 4E. In addition, most cylinders conform and are approved under Transport Canada specifications 4BAM, 4BWM and 4EM.
- All Manchester cylinders go through multiple testing procedures.
- All Manchester cylinders are steel shotblasted prior to painting.
- All steel cylinders have Powder Coat Paint for maximum rust protection.
- HANDLE-EZ collar design. The only collar with a built-in, formed handle with no sharp edges.
- All include consumer warning decals that are easy to read for you and your customers' protection.
- Horizontal cylinders are available in 20# and 30# capacity.
- Capacity gauges are available in 20#, 30#, 33#, 40#, 43#, 200#, and 420# cylinders.
- Cylinders are shrink-wrapped on pallets or boxed individually for protection and easy storage.



## VERTICAL & HORIZONTAL DIMENSIONS

- H = Height**
- OL = Overall Length**
- D = Overall Diameter**
- B = Base Diameter**

## WARRANTY

Manchester Tank & Equipment Co., corporate office at:  
1000 Corporate Centre Drive, Franklin, TN 37067

That all tanks, cylinders and equipment manufactured by it to be free from defects in material and workmanship under normal use and service when installed and used in accordance with all applicable state and local laws and regulations.

Defects in material or workmanship shall be corrected, at the option of Manchester, by repair, replacement or refund. In the event a repair is not commercially practicable or cannot be timely made, the item will be replaced, or with the consent of the consumer, a refund may be made.

This warranty does not cover damage resulting from abuse, misuse, negligence or accident; nor from problems resulting from failure to comply with all applicable state and local laws and regulations or problems caused, in whole or in part, by alteration or modification to the product.

This warranty does not cover stress cracks (3000 series) caused by use of compressors which do not meet ASME UG-22 Stress Calculations.

This warranty does not cover transportation to and from service locations, loss of time, inconvenience, commercial loss, loss of use, incidental charges or other consequential damages.

All such repairs will be made at authorized service centers. The names and locations of service centers can be obtained from the dealer from whom the item was purchased.

This warranty shall be for the term of three years on D.O.T. products and one year on A.S.M.E. products from the date of the sale by the dealer to the consumer. Upon demand by Manchester or the service center, the consumer shall produce the original sales contract or receipt to identify the date of purchase.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

LP-gas regulators are not manufactured by Manchester. Therefore, they are covered by a separate manufacturer's warranty.

# DOT PORTABLE PROPANE CYLINDERS



**5# VERTICAL / 10054**



**10# VERTICAL / 10228.4**



**11# VERTICAL / 10393.1**

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Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal							
10054	5# ACME/OPD - VERTICAL - WHITE - BOXED	5.0	1.2	13.0	12.0	8.6	8.0	6.5	10	120
10228.4	10# ACME/OPD - VERTICAL - WHITE	10.0	2.4	23.8	17.4	13.8	8.9	7.3	15	80
10393.1	11# ACME/OPD - VERTICAL - WHITE - BOXED	11.0	2.6	26.1	12.4	8.4	12.2	7.9	14	84
Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
10054	5# ACME/OPD - VERTICAL - WHITE - BOXED	2.3	4.5	5.9	305	219	203	165	4.5	120
10228.4	10# ACME/OPD - VERTICAL - WHITE	4.5	8.9	10.8	442	349	225	184	6.8	80
10393.1	11# ACME/OPD - VERTICAL - WHITE - BOXED	5.0	9.8	11.8	315	213	309	201	6.4	84

# 20# GAS GRILL & RV CYLINDERS

## 20# VERTICAL / 10504



## 20# SUREFLAME 10577 / 10504TC.100



SureFlame Gauge  
catalog# A79610,  
12 pack minimum.



## 20# HORIZONTAL W/GAUGE / 10487TC

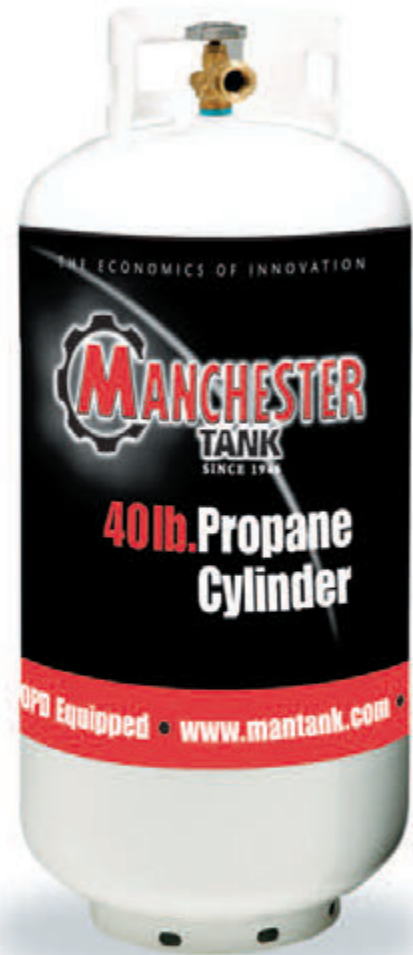
Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal							
10504	20# ACME/OPD - VERTICAL - GRAY	20.0	4.6	47.6	18	13.9	12.2	8.0	18	60
10577 (10504TC.100)	20# SUREFLAME ACME/OPD EASY TO READ GAUGE - VERTICAL - GRAY	20.0	4.6	47.6	18	13.9	12.2	8.0	18	60
10487TC	20# ACME/OPD HORIZ. W/GAUGE - WHITE	20.0	4.6	47.6	17.4	13.9	12.2	7.9	21	60
Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
10504	20# ACME/OPD - VERTICAL - GRAY	9.1	17.4	22	457	353	309	203	8.2	60
10577 (10504TC.100)	20# SUREFLAME ACME/OPD EASY TO READ GAUGE - VERTICAL - GRAY	9.1	17.4	22	457	353	309	203	8.2	60
10487TC	20# ACME/OPD HORIZ. W/GAUGE - WHITE	9.1	17.4	22	442	353	309	201	11.8	60

# 30# & 40# CYLINDERS

**30# VERTICAL  
1160TC.5**



**30# HORIZONTAL  
W/GAUGE  
1175TC**



**40# VERTICAL / 1220.13**

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Product Data		Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
Catalog No.	Description	Lb	Gal	Lb	In	In	In	In	Lb	
1160TC.5	30# ACME/OPD VERTICAL - WHITE	30.0	6.8	71.4	23.4	19.6	12.2	7.9	25	48
1166TC.2	30# ACME/OPD VERTICAL W/GAUGE - WHITE	30.0	6.8	71.4	23.4	19.6	12.2	7.9	26	48
1175TC	30# ACME/OPD HORIZ. W/GAUGE - WHITE	30.0	6.8	71.4	23.4	19.6	12.2	7.9	31	48
1220.13	40# ACME/OPD VERTICAL - WHITE	40.0	9.2	95.2	29.4	25.6	12.2	7.9	32	36
1222TC.2	40# ACME/OPD VERTICAL W/GAUGE - WHITE	40.0	9.2	95.2	29.4	25.6	12.2	7.9	32	36
Catalog No.	Description	kg	liter	Kg	mm	mm	mm	mm	Kg	
1160TC.5	30# ACME/OPD VERTICAL - WHITE	13.6	25.7	32.4	594	497	309	201	11.3	48
1166TC.2	30# ACME/OPD VERTICAL W/GAUGE - WHITE	13.6	25.7	32.4	594	497	309	201	11.8	48
1175TC	30# ACME/OPD HORIZ. W/GAUGE - WHITE	13.6	25.7	32.4	594	497	309	201	14.1	48
1220.13	40# ACME/OPD VERTICAL - WHITE	18.1	34.8	43.2	747	649	309	201	14.1	36
1222TC.2	40# ACME/OPD VERTICAL W/GAUGE - WHITE	18.1	34.8	43.2	747	649	309	201	14.5	36



# 50#, 60# & 100# DOT CYLINDERS



**Screw Cap Type**



**Collar Type**



**Footing**

Rust resistant mastic coating.



**100# VERTICAL / 1428**

**60# VERTICAL / 1426TC**

**50# VERTICAL / 14990TC**

Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal							
14990TC	50# POL VALVE VERTICAL - GRAY	50.0	11.4	119.0	27.4	21.8	15.1	14.0	42	27
1426TC	60# POL VALVE VERTICAL - GRAY	60.0	13.7	143.0	43.1	37.4	12.2	12.2	46	24
1428	100# POL VALVE VERTICAL - GRAY	100.0	22.9	238.0	46.6	41.0	15.1	14.0	70	18
1430	100# POL VALVE VERTICAL - GRAY - WITH SCREW CAP	100.0	22.9	238.0	46.6	41.0	15.1	14.0	72	18
1436	100# MULTIVALVE VERTICAL - GRAY	100.0	22.9	238.0	46.6	41.0	15.1	14.0	71	18
1439	100# POL VALVE VERTICAL - GRAY - COLLAR W/ LIQUID VALVE	100.0	22.9	238.0	46.6	41.0	15.1	14.0	71	18

Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		kg	Liter							
14990TC	50# POL VALVE VERTICAL - GRAY	22.7	43.1	54.0	696	553	383	356	19.1	27
1426TC	60# POL VALVE VERTICAL - GRAY	27.2	51.9	64.9	1095	949	309	309	20.9	24
1428	100# POL VALVE VERTICAL - GRAY	45.4	86.7	108.0	1184	1041	383	356	31.8	18
1430	100# POL VALVE VERTICAL - GRAY - WITH SCREW CAP	45.4	86.7	108.0	1184	1041	383	356	32.7	18
1436	100# MULTIVALVE VERTICAL - GRAY	45.4	86.7	108.0	1184	1041	383	356	32.2	18
1439	100# POL VALVE VERTICAL - GRAY - COLLAR W/ LIQUID VALVE	45.4	86.7	108.0	1184	1041	383	356	32.2	18

# 100# MINI ASME, 200# & 420# PORTABLES

## DOT VS. ASME COMPARISON

- The DOT 200#, 420# and ASME 100#, 200# & 420# cylinders can be transported with 80% of total container volume.
- The weight of an ASME 420# is 13 lbs. more than a DOT 420#. This thicker steel provides the customer greater longevity of the 420# assets.
- ASME code does not mandate a retest period. DOT retest periods are 12 years after manufacturing, then each 5 year period thereafter.
- State-of-the-art powder coating system cylinder finish, called "Armor Clad II - THE NEXT GENERATION," which improves the durability of the tank by 150%!
- Vacuum Pre-purged tank saves in the cost to prepare a tank for customer use.
- HDPE (High Density Polyethylene) Lids. Extremely durable rust-proof and dent-proof. So reliable, they come with a 10 year guarantee!

Lifting Lugs standard on 200# & 420#



100# / ASME MINI

200# DOT / 57 GAL. ASME

420# DOT / 120 GAL. ASME

Catalog No.	Product Data	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
14205TC.11HL	200# DOT 4BW240 Vertical - Multi - Valve w/ Gauge	200	45.6	476	41.9	34.1	24	20.0	152	16
1499TC.11HL	420# DOT 4BW240 Vertical - Quickfit Valve	420	95.9	1000	53.8	45.6	30	23.1	278	9
		kg	Liter	Kg	mm	mm	mm	mm	Kg	
14205TC.11HL	200# DOT 4BW240 Vertical - Multi - Valve w/ Gauge	90.7	172.9	256.7	1064	865	610	508	66.7	16
1499TC.11HL	420# DOT 4BW240 Vertical - Quadrifitt Valve	190.5	363.0	453.6	1366	1159	762	587	126.1	9
		Lb	Gal	Lb	In	In	In	In	Lb	
68143HL	28.6 (100#) ASME MINI Vertical - 250 PSI 2 hole w/Gauge	100	22.9	238	37.1	29.8	18	15.5	85	20
6765.11HL	57 gal. (200#) ASME Vertical - 250 PSI Multi Valve w/ Gauge	200	45.6	476	41.9	34.1	24	20.0	188	16
6762.11HL	120 gal. (420#) ASME Vertical - 250 PSI Quadrifitt Valve	420	95.9	1000	53.8	45.6	30	23.1	291	9
		Kg	Liter	Kg	mm	mm	mm	mm	Kg	
68143HL	28.6 (100#) ASME MINI Vertical - 250 PSI 2 hole w/Gauge	45.4	86.6	108.3	942	756	457	394	38.6	20
6765.11HL	57 gal. (200#) ASME Vertical - 250 PSI Multi Valve w/ Gauge	90.7	172.9	256.7	1064	865	610	508	85.3	16
6762.11HL	120 gal. (420#) ASME Vertical - 250 PSI Quadrifitt Valve	190.5	363.0	453.6	1366	1159	762	587	132.0	9



# STEEL FORKLIFT CYLINDERS

- Quick Coupler installed on all Manchester forklift cylinders.
- Cylinders can be stamped with your company name at no extra charge for skid quantity orders.
- Manchester forklift cylinders have *Lifetime Warranty* on dip tubes.
- Permanently positioned relief valve with a clear path to the outside of the cylinder. No adapters, which can be lost or misdirected, are needed.
- Foot ring designed to withstand high impact.
- Stackable for increased capacity on your trucks.



**20# / 5560TC**



**33.5# / 5580TC**



**43.5# / 5595TC**

Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
5550	20# LIQUID Fill/service through the liquid opening Has plugged vapor opening	20	4.6	47.6	19	13.6	12.2	10.3	27	48
5560TC	20# LIQUID Fill/service through the vapor opening	20	4.6	47.6	19	13.6	12.2	10.3	27	48
5570TC	33.5# LIQUID Fill/service through the liquid opening Has plugged vapor opening	33.5	7.7	80	27.3	21.8	12.2	10.3	36	36
5580TC	33.5# LIQUID Fills through the vapor opening	33.5	7.7	80	27.3	21.8	12.2	10.3	36	36
5590TC	43.5# LIQUID Fill/service through the liquid opening Has plugged vapor opening	43.5	9.9	104	33.3	27.8	12.2	10.3	44	24
5595TC	43.5# LIQUID Fills through the vapor opening	43.5	9.9	104	33.3	27.8	12.2	10.3	44	24
5305	14.25# LIQUID Fills through the vapor opening	14.25	3.2	33.5	20.8	16.8	9	8	22	12
5306	14.25# VAPOR Fills through the liquid opening	14.25	3.2	33.5	20.8	16.8	9	8	22	12

Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
5550	20# LIQUID Fill/service through the liquid opening Has plugged vapor opening	9.1	17.4	22	483	345	310	260	12.2	48
5560TC	20# LIQUID Fill/service through the vapor opening	9.1	17.4	22	483	345	310	260	12.2	48
5570TC	33.5# LIQUID Fill/service through the liquid opening Has plugged vapor opening	15.2	29.1	36.3	692	554	310	260	16.3	36
5580TC	33.5# LIQUID Fills through the vapor opening	15.2	29.1	36.3	692	554	310	260	16.3	36
5590TC	43.5# LIQUID Fill/service through the liquid opening Has plugged vapor opening	19.7	37.5	47.2	845	706	310	260	20	24
5595TC	43.5# LIQUID Fills through the vapor opening	19.7	37.5	47.2	845	706	310	260	20	24
5305	14.25# LIQUID Fills through the vapor opening	6.5	12.1	15.2	527	425	229	203	10	12
5306	14.25# VAPOR Fills through the liquid opening	6.5	12.1	15.2	527	425	229	203	10	12

# ALUMINUM FORKLIFT CYLINDERS

- Quick Coupler installed on all Manchester forklift cylinders.
- Cylinders are inspected and vacuum pre-purged.
- Cylinders can be stamped with your company name at no extra charge for skid quantity orders.
- Manchester forklift cylinders have *Lifetime Warranty* on dip tubes.
- Permanently positioned relief valve with a clear path to the outside of the cylinder. No adapters, which can be lost or misdirected, are needed.
- Foot ring designed to withstand high impact.
- Stackable for increased capacity on your trucks.
- Aluminum cylinders are shot blasted resulting in a textured finish. This manufacturing process is environmentally friendly, creating a "Green" working environment for our employees.



**33.5# / 9315**

**43.5# / 9161**

Contact Customer Service for cutaway availability.

Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity	
		Lb	Gal								
9305	20# LIQUID W/GAUGE	Fills through the vapor opening	20	4.6	47.6	20.4	14.9	12.3	9.5	17	48
9290	33.5# LIQUID, LESS GAUGE	Fill/service through the liquid opening	33.5	7.4	80	28.3	22.4	12.3	9.5	24	36
9310	33.5# LIQUID, W/GAUGE	Fill/service through the liquid opening Has plugged vapor opening	33.5	7.4	80	28.3	22.4	12.3	9.5	24	36
9315	33.5# LIQUID W/GAUGE	Fills through the vapor opening	33.5	7.4	80	28.3	22.4	12.3	9.5	24	36
9317	33.5# LIQUID, LESS GAUGE	Fills through the vapor opening	33.5	7.4	80	28.3	22.4	12.3	9.5	24	36
9161	43.5# LIQUID W/GAUGE	Fills through the vapor opening	43.5	9.9	104	33.9	28.8	12.3	9.5	25	24
9162	43.5# LIQUID, LESS GAUGE	Fill/service through the liquid opening	43.5	9.9	104	33.9	28.8	12.3	9.5	25	24
9163	43.5# LIQUID, LESS GAUGE	Fills through the vapor opening	43.5	9.9	104	33.9	28.8	12.3	9.5	25	24
9164	43.5# LIQUID, W/GAUGE	Fill/service through the liquid opening Has plugged vapor opening	43.5	9.9	104	33.9	28.8	12.3	9.5	25	24

Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity	
		kg	Liter								
9305	20# LIQUID W/GAUGE	Fills through the vapor opening	9	17	21.6	518	379	312	241	7.7	48
9290	33.5# LIQUID, LESS GAUGE	Fill/service through the liquid opening	15.2	28	36.3	717.6	569	312	241	10.9	36
9310	33.5# LIQUID, W/GAUGE	Fill/service through the liquid opening Has plugged vapor opening	15.2	28	36.3	717.6	569	312	241	10.9	36
9315	33.5# LIQUID W/GAUGE	Fills through the vapor opening	15.2	28	36.3	717.6	569	312	241	10.9	36
9317	33.5# LIQUID, LESS GAUGE	Fills through the vapor opening	15.2	28	36.3	717.6	569	312	241	10.9	36
9161	43.5# LIQUID W/GAUGE	Fills through the vapor opening	19.7	37.5	47.2	862.1	732	312	241	11.3	24
9162	43.5# LIQUID, LESS GAUGE	Fill/service through the liquid opening	19.7	37.5	47.2	862.1	732	312	241	11.3	24
9163	43.5# LIQUID, LESS GAUGE	Fills through the vapor opening	19.7	37.5	47.2	862.1	732	312	241	11.3	24
9164	43.5# LIQUID, W/GAUGE	Fill/service through the liquid opening Has plugged vapor opening	19.7	37.5	47.2	862.1	732	312	241	11.3	24

# STEEL & ALUMINUM VERTICAL BUFFER CYLINDERS

**20# STEEL / 5456**



**20# ALUMINUM / 9285**



Product Data		Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
Catalog No.	Description	Lb	Gal	Lb	In	In	In	In	Lb	
5455	20# STEEL VAPOR W/QUICK COUPLER - LESS FILL	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
5456	20# STEEL VAPOR SVC WITH FILL & GAUGE	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
5461TC	20# STEEL VAPOR SVC OPD/LESS FILL - GAUGE	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
9285	20# ALUMINUM LESS FILL WITH GAUGE	20.0	4.6	47.6	19	14.9	12.3	9.5	17	48
9287	20# ALUMINUM WITH FILL VALVE	20.0	4.6	47.6	19	14.9	12.3	9.5	17	48
9257TC	20# ALUMINUM LESS FILL WITH OPD & SIGHT GAUGE	20.0	4.6	47.6	19	14.9	12.3	9.5	17	48

Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
5455	20# STEEL VAPOR W/QUICK COUPLER - LESS FILL	9.1	17.4	21.6	483	345	310	260	12.2	48
5456	20# STEEL VAPOR SVC WITH FILL & GAUGE	9.1	17.4	21.6	483	345	310	260	12.2	48
5461TC	20# STEEL VAPOR SVC OPD/LESS FILL - GAUGE	9.1	17.4	21.6	483	345	310	260	12.2	48
9285	20# ALUMINUM LESS FILL WITH GAUGE	9.1	17.4	21.6	483	379	312	241	7.7	48
9287	20# ALUMINUM WITH FILL VALVE	9.1	17.4	21.6	483	379	312	241	7.7	48
9257TC	20# ALUMINUM LESS FILL WITH OPD & SIGHT GAUGE	9.1	17.4	21.6	483	379	312	241	7.7	48

# PERMANENT MOUNTED ASME FORKLIFT TANKS

**5090**



Product Data		Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
Catalog No.	Description	Lb	Gal	Lb	In	In	In	In	Lb	
5060	10 X 24 ASME 312 PSI W/SIGHT GAUGE & BRKTS.	25.4	5.8	60.8	24.0	15.3	10.0	N/A	41	15
5090	12 X 24 ASME 312 PSI W/SIGHT GAUGE & BRKTS.	36.1	8.2	85.8	24.0	17.3	12.0	N/A	45	12

Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
5060	10 X 24 ASME 312 PSI W/SIGHT GAUGE & BRKTS.	11.5	22.0	27.6	610	387	254	N/A	18.6	15
5090	12 X 24 ASME 312 PSI W/SIGHT GAUGE & BRKTS.	16.4	31.0	38.9	610	440	305	N/A	20.4	12



# 10#, 20# & 33.5# ALUMINUM MARINE CYLINDERS

**33.5# VERTICAL / 9151TC**

**20# VERTICAL / 9060TC.1**



**10# VERTICAL / 9058TC.2**



**20# HORIZONTAL / 9061TC.1**



**10# HORIZONTAL / 9059TC.1**

10

Catalog No.	Product Data Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
9059TC.1	ACME/OPD HORIZONTAL - MARINE - BOXED	10	2.3	23.6	16.4	11.13	10.38	7.8	9.2	20
9058TC.2	ACME/OPD VERTICAL	10	2.3	23.6	16.4	11.13	10.38	7.8	9.4	20
9061TC.1	ACME/OPD HORIZONTAL - MARINE - BOXED	20	4.6	47.6	20.7	14.9	12.28	7.8	18.0	16
9060TC.1	ACME/OPD VERTICAL	20	4.6	47.6	20.7	14.9	12.28	7.8	13.0	16
9151TC	ACME/OPD VERTICAL - MARINE	33.5	7.4	80.0	28.2	22.38	12.28	7.8	18.0	12
Catalog No.	Description	Kg	Liter	Kg	mm	mm	mm	mm	Kg	
9059TC.1	ACME/OPD HORIZONTAL - MARINE - BOXED	4.54	8.9	10.70	416	283	264	197	4.2	20
9058TC.2	ACME/OPD VERTICAL	4.54	8.9	10.70	416	283	264	197	4.3	20
9061TC.1	ACME/OPD HORIZONTAL - MARINE - BOXED	9.07	17	21.59	526	379	312	197	8.2	16
9060TC.1	ACME/OPD VERTICAL	9.07	17	21.59	526	379	312	197	5.9	16
9151TC	ACME/OPD VERTICAL - MARINE	15.2	28	36.29	716	568	312	197	8.2	12

# MANCHESTER PROPANE HAND BURNERS



**POWER JET COMBO / 8061**



**HANDIBOY COMBO / 8062**

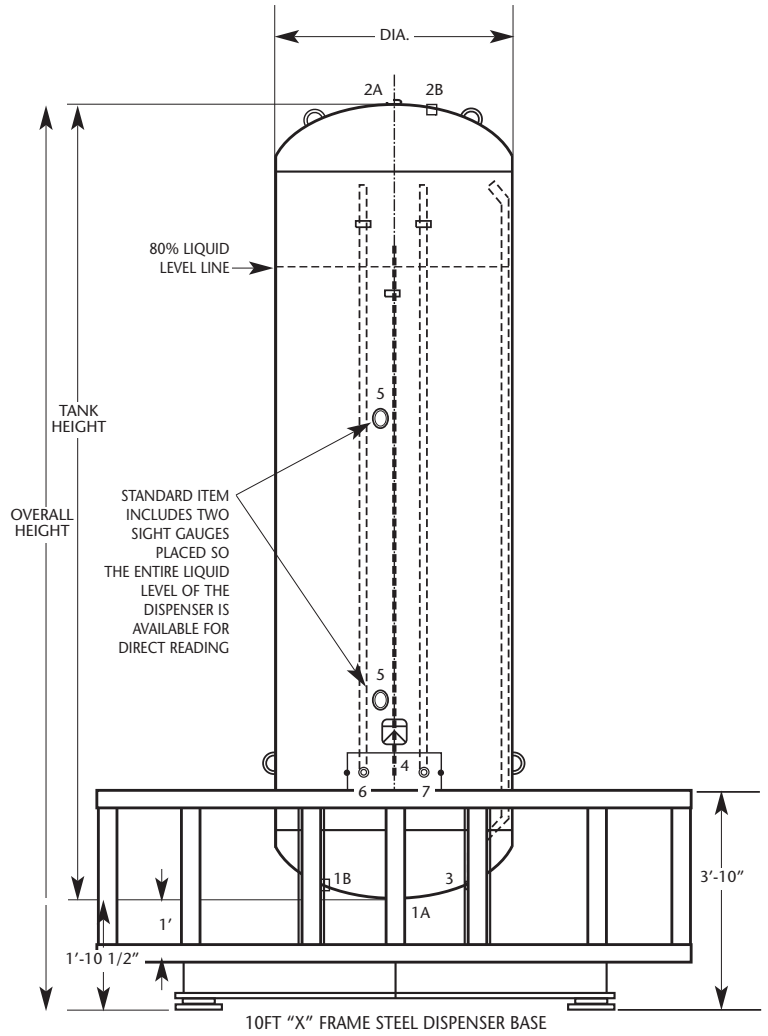
**POWER JET / 8017**



**HANDIBOY / 8053**

Catalog No.	Description	BTU	Kilojoule kj	Shipping Weight	Pkg.
8062	HANDIBOY BURNER BUBBLE PACK KIT INCLUDES: Handiboy Burner, Excess Flow POL & 10' Hose Assembly. UL Listed.	500,000	527,500	4.5 Lb.	8
8053	HANDIBOY BURNER	500,000	527,520	2 Lb.	1
8017	3' POWER JET HAND BURNER	750,000	791,250	2.5 Lb.	4
8061	BUBBLE PACK KIT INCLUDES: 3' Power Jet Handburner, Regulator Gauge & 10' Hose.	750,000	791,250	5.8 Lb.	6
8012	SUPER 8' POWER JET HAND BURNER	2,000,000	2,110,000	4 Lb.	4

# VERTICAL DISPENSER W/BASE & CRASH POSTS



Contact Customer Service for available paint options.

12

Catalog No.	Product Data	Water Capacity	Propane Capacity	Diameter	Overall Height	Working Pressure	Tare Weight
	Description	Gal	Lb	In	In		Lb
29014	660 GALLON ASME VERTICAL DISPENSER	660	528	42"	119"	250	1999
22014	1150 GALLON ASME VERTICAL DISPENSER	1150	920	48"	159"	250	3000
29011	1250 GALLON ASME VERTICAL DISPENSER	1250	1000	48"	169"	250	3290
29016	1600 GALLON ASME VERTICAL DISPENSER	1600	1280	48"	216"	250	4150
23354*	2000 GALLON ASME VERTICAL DISPENSER	1999	1600	54"	220"	250	6020
29005	660, 1150, 1250 & 1600 TANK BASES	N/A	N/A	N/A	10.5"	N/A	413
22774	660, 1150, 1250 & 1600 CRASH POST & RAILING	N/A	N/A	120"	35.5"	N/A	590

\*Base, Crash Post & Railing is not available on this tank. Pumps and meters can be purchased at your local propane distributor.



# POINT OF SALE DISPLAY

- Eye catching display to help increase your sales.
- Displays a variety of cylinders, 5 lb. thru 40 lb..
- All displays shipped with 2 of each cylinder.  
*One for show, and one to go!*
- Includes our 20 lb. SureFlame cylinder, featuring the industry's most accurate liquid level gauge.
- This great, space saving design gives greater visibility to multiple size cylinders.



**Catalog No.**  
B13425

# MANCHESTER TANK & EQUIPMENT, CO. DISTRIBUTION MAP



MTE DISTRIBUTION CENTERS

MTE PLANT LOCATIONS



To place orders and  
check current availability,  
Contact Customer Service:

**800-640-6327**

Fax: 888-876-6449

Or visit the Manchester web site:

**[www.mantank.com](http://www.mantank.com)**

E-mail: [sales@mantank.com](mailto:sales@mantank.com)

Distributed by:



T H E E C O N O M I C S O F I N N O V A T I O N



# LOW PRESSURE & INDUSTRIAL CYLINDERS



**Welding Cylinders**  
**Forklift Cylinders**  
**Buffer Cylinders**  
**Propane Hand Burners**



# MAJOR FEATURES OF OUR CYLINDERS

- A full range of cylinders from 5 pounds to 420 pounds, forklift and buffer cylinders.
- Manufactured by Manchester in the most up-to-date, state-of-the-art cylinder facilities in the U.S.A.
- All cylinders conform with strict compliance to DOT specifications 4BA, 4BW and 4E. In addition, most cylinders conform and are approved under Transport Canada specifications 4BAM, 4BWM and 4EM.

- All Manchester cylinders go through multiple testing procedures.
- All Manchester cylinders are steel shot-blasted prior to painting.
- All steel cylinders have Powder Coat Paint for maximum rust protection.
- HANDLE-EZ collar design. The only collar with a built-in, formed handle with no sharp edges.
- All include consumer warning decals that are easy to read for you and your customers' protection.

- Capacity gauges are available in 20#, 30#, 33#, 40#, 43#, 200#, and 420# cylinders.
- Cylinders are shrink-wrapped on pallets or boxed individually for protection and easy storage.



## DIMENSIONS

**H = Height**  
**OL = Overall Length**  
**D = Overall Diameter**  
**B = Base Diameter**

## Contents

Welding Cylinders	1
Steel Forklift Cylinders	2
Aluminum Forklift Cylinders	3
Steel Buffer Cylinders & Plumber's Pot	4
Propane Hand Burners	5

## WARRANTY

Manchester Tank & Equipment Co., corporate office at:  
1000 Corporate Centre Drive, Franklin, TN 37067

That all tanks, cylinders and equipment manufactured by it to be free from defects in material and workmanship under normal use and service when installed and used in accordance with all applicable state and local laws and regulations.

Defects in material or workmanship shall be corrected, at the option of Manchester, by repair, replacement or refund. In the event a repair is not commercially practicable or cannot be timely made, the item will be replaced, or with the consent of the consumer, a refund may be made.

This warranty does not cover damage resulting from abuse, misuse, negligence or accident; nor from problems resulting from failure to comply with all applicable state and local laws and regulations or problems caused, in whole or in part, by alteration or modification to the product.

This warranty does not cover stress cracks (3000 series) caused by use of compressors which do not meet ASME UG-22 Stress Calculations.

This warranty does not cover transportation to and from service locations, loss of time, inconvenience, commercial loss, loss of use, incidental charges or other consequential damages.

All such repairs will be made at authorized service centers. The names and locations of service centers can be obtained from the dealer from whom the item was purchased.

This warranty shall be for the term of three years on D.O.T. products and one year on A.S.M.E. products from the date of the sale by the dealer to the consumer. Upon demand by Manchester or the service center, the consumer shall produce the original sales contract or receipt to identify the date of purchase.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

LP-gas regulators are not manufactured by Manchester. Therefore, they are covered by a separate manufacturer's warranty.

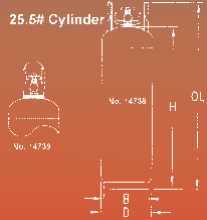
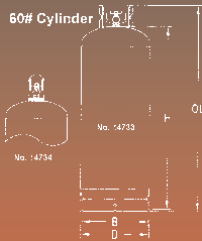
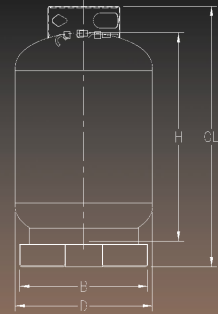
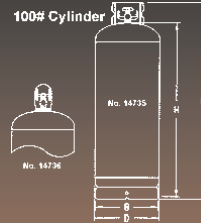
# INDUSTRIAL WELDING CYLINDERS



For low pressure welding gases such as: Propylene, HPG, FG2, Apache, Mapp, Flamex, Chem-o-line and Propane

## Each Cylinder Features:

- DOT4BW260
- Powder coat finish
- Valves with 405 psi relief
- Cap or collar top
- Dipped (60# & 100# only)



**14739 / 25.5# SCREW CAP**

**14733 / 60# COLLAR**

**14735 / 100# COLLAR**

**140097 / 420# PALLET BASE**

Catalog No.	Product Data Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
14739	25.5# Screw Cap	25.5	5.8	60.7	35.3	29.0	9	8	27	24
14734	60# Screw Cap	60	13.8	143	44.8	37.4	12.2	12.2	58	24
14736	100# Screw Cap	100	22.8	238	50.7	43.7	14.5	14	72	18
<b>Collar</b>										
14738TC	25.5# Collar	25.5	5.8	60.7	33.6	29.0	9	8	27	20
14733	60# Collar	60	13.8	143	43.1	37.4	12.2	12.2	58	24
14735	100# Collar	100	22.8	238	49	43.7	14.5	14	75	18
140097	420# Collar	420	95.9	1000	57.5	45.6	30	4 way pallet base	379	9
Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
14739	25.5# Screw Cap	11.6	22.0	27.5	895	737	229	203	12.2	20
14734	60# Screw Cap	27.2	52.2	64.9	1137	949	309	309	26.3	24
14736	100# Screw Cap	45.4	86.5	108.0	1288	1110	368	356	32.7	18
<b>Collar</b>										
14738TC	25.5# Collar	11.6	22.0	27.5	852	737	229	203	12.2	24
14733	60# Collar	27.2	52.2	64.9	1095	950	309	309	26.3	24
14735	100# Collar	45.4	86.5	108.0	1245	1110	368	356	34	18
140097	420# Collar	190.5	363.0	453.6	1461	1159	762	4 way pallet base	171.9	9

# STEEL FORKLIFT CYLINDERS

## DOT4BA240 - 4BA260 - 4BAM16

- Quick Coupler installed on all Manchester forklift cylinders.
- Cylinders can be stamped with your company name at no extra charge for quantity orders.
- Manchester forklift cylinders have *Lifetime Warranty* on dip tubes.
- Permanently positioned relief valve with a clear path to the outside of the cylinder. No adapters, which can be lost or misdirected, are needed.
- Foot ring designed to withstand high impact.

**NEW!**  
Stackable for  
increased capacity  
on your trucks.



**20# / 5560TC**

**33.5# / 5580TC**

**43.5# / 5595TC**

Product Data		Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
Catalog No.	Description	Lb	Gal	Lb	In	In	In	In	Lb	
5550	20# LESS FILL VALVE	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
5560TC	20# WITH FILL VALVE	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
5570TC	33.5# LESS FILL VALVE	33.5	7.7	80.0	27.3	21.8	12.2	10.3	36	36
5580TC	33.5# WITH FILL VALVE	33.5	7.7	80.0	27.3	21.8	12.2	10.3	36	36
5590TC	43.5# LESS FILL VALVE	43.5	9.9	104.0	33.3	27.8	12.2	10.3	44	24
5595TC	43.5# WITH FILL VALVE	43.5	9.9	104.0	33.3	27.8	12.2	10.3	44	24
5305	14.25# LIQUID, GAUGE, W/FILL VALVE	14.25	3.2	33.5	20.8	16.8	9	8	22	12
5306	14.25# VAPOR, GAUGE, W/FILL VALVE	14.25	3.2	33.5	20.8	16.8	9	8	22	12

Product Data		Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
5550	20# LESS FILL VALVE	9.1	17.4	22	483	345	310	260	12.2	48
5560TC	20# WITH FILL VALVE	9.1	17.4	22	483	345	310	260	12.2	48
5570TC	33.5# LESS FILL VALVE	15.2	29.1	36.3	692	554	310	260	16.3	36
5580TC	33.5# WITH FILL VALVE	15.2	29.1	36.3	692	554	310	260	16.3	36
5590TC	43.5# LESS FILL VALVE	19.7	37.5	47.2	845	706	310	260	20	24
5595TC	43.5# WITH FILL VALVE	19.7	37.5	47.2	845	706	310	260	20	24
5305	14.25# LIQUID, GAUGE, W/FILL VALVE	6.5	12.1	15.2	527	425	229	203	10	12
5306	14.25# VAPOR, GAUGE, W/FILL VALVE	6.5	12.1	15.2	527	425	229	203	10	12



# ALUMINUM FORKLIFT CYLINDERS

DOT4E240 - 4EM16

- Quick Coupler installed on all Manchester forklift cylinders.
- Cylinders are inspected and vacuum pre-purged.
- Cylinders can be stamped with your company name at no extra charge for quantity orders.
- Manchester forklift cylinders have *Lifetime Warranty* on dip tubes.
- Permanently positioned relief valve with a clear path to the outside of the cylinder. No adapters, which can be lost or misdirected, are needed.
- Foot ring designed to withstand high impact.
- Stackable for increased capacity on your trucks.
- Aluminum cylinders are shot blasted resulting in a textured finish. This manufacturing process is environmentally friendly, creating a "Green" working environment for our employees.



33.5# / 9315



43.5# / 9161

Catalog No.	Product Data Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
9305	20# LIQUID W/GAUGE & FILL VALVE	20	4.6	47.6	20.4	14.9	12.3	9.5	17	48
9290	33.5# LESS FILL, LESS GAUGE	33.5	7.4	80.0	28.3	22.4	12.3	9.5	24	36
9310	33.5# LESS FILL WITH GAUGE	33.5	7.4	80.0	28.3	22.4	12.3	9.5	24	36
9315	33.5# WITH FILL VALVE & GAUGE	33.5	7.4	80.0	28.3	22.4	12.3	9.5	24	36
9317	33.5# NO GAUGE OPENING, WITH FILL	33.5	7.4	80.0	28.3	22.4	12.3	9.5	24	36
9161	43.5# 5 HOLE W/SIGHT GAUGE & FILL VALVE	43.5	9.9	104.0	33.9	28.8	12.3	9.5	25	24
9162	43.5# 3 HOLE NO VAPOR AND SIGHT GAUGE	43.5	9.9	104.0	33.9	28.8	12.3	9.5	25	24
9163	43.5# 4 HOLE LESS SIGHT GAUGE	43.5	9.9	104.0	33.9	28.8	12.3	9.5	25	24
9164	43.5# 5 HOLE LESS FILL WITH SIGHT GAUGE	43.5	9.9	104.0	33.9	28.8	12.3	9.5	25	24
Catalog No.	Description	kg	Liter	Kg	mm	mm	mm	mm	Kg	
9305	20# LIQUID W/GAUGE & FILL VALVE	9	17	21.6	518	379	312	241	7.7	48
9290	33.5# LESS FILL, LESS GAUGE	15.2	28	36.3	717.6	569	312	241	10.9	36
9310	33.5# LESS FILL WITH GAUGE	15.2	28	36.3	717.6	569	312	241	10.9	36
9315	33.5# WITH FILL VALVE & GAUGE	15.2	28	36.3	717.6	569	312	241	10.9	36
9317	33.5# NO GAUGE OPENING, WITH FILL	15.2	28	36.3	717.6	569	312	241	10.9	36
9161	43.5# 5 HOLE W/SIGHT GAUGE & FILL VALVE	19.7	37.5	47.2	862.1	732	312	241	11.3	24
9162	43.5# 3 HOLE NO VAPOR AND SIGHT GAUGE	19.7	37.5	47.2	862.1	732	312	241	11.3	24
9163	43.5# 4 HOLE LESS SIGHT GAUGE	19.7	37.5	47.2	862.1	732	312	241	11.3	24
9164	43.5# 5 HOLE LESS FILL WITH SIGHT GAUGE	19.7	37.5	47.2	862.1	732	312	241	11.3	24

# STEEL & ALUMINUM BUFFER CYLINDERS

DOT4BA240 - 4E240

**20# STEEL  
5456**



**20# ALUMINUM  
9285**



Catalog No.	Product Data Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
5455	20# STEEL VAPOR W/QUICK COUPLER - LESS FILL	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
5456	20# STEEL VAPOR SVC WITH FILL & GAUGE	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
5461TC	20# STEEL VAPOR SVC OPD/LESS FILL - GAUGE	20.0	4.6	47.6	19	13.6	12.2	10.3	27	48
9285	20# ALUMINUM LESS FILL WITH GAUGE	20.0	4.6	47.6	19	14.9	12.3	9.5	17	48
9287TC	20# ALUMINUM WITH FILL VALVE	20.0	4.6	47.6	19	14.9	12.3	9.5	17	48
9257TC	20# ALUMINUM LESS FILL WITH OPD & SIGHT GAUGE	20.0	4.6	47.6	19	14.9	12.3	9.5	17	48

Catalog No.	Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		kg	Liter	Kg	mm	mm	mm	mm	Kg	
5455	20# STEEL VAPOR W/QUICK COUPLER - LESS FILL	9.1	17.4	21.6	483	345	310	260	12.2	48
5456	20# STEEL VAPOR SVC WITH FILL & GAUGE	9.1	17.4	21.6	483	345	310	260	12.2	48
5461TC	20# STEEL VAPOR SVC OPD/LESS FILL - GAUGE	9.1	17.4	21.6	483	345	310	260	12.2	48
9285	20# ALUMINUM LESS FILL WITH GAUGE	9.1	17.4	21.6	483	379	312	241	7.7	48
9287TC	20# ALUMINUM WITH FILL VALVE	9.1	17.4	21.6	483	379	312	241	7.7	48
9257TC	20# ALUMINUM LESS FILL WITH OPD & SIGHT GAUGE	9.1	17.4	21.6	483	379	312	241	7.7	48

## PLUMBER'S POT

**10511**



4

Catalog No.	Product Data Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
10511	VERTICAL LP CYLINDER DOT4BA240 PLUMBERS POT VALVE OPD - WHITE	20	4.6	47.6	19	13.6	12.2	10.3	23	48
		kg	Liter	Kg	mm	mm	mm	mm	Kg	
		9.1	17.4	21.6	483	345	310	260	10.4	48

# MANCHESTER PROPANE HAND BURNERS



**POWER JET COMBO / 8061**



**HANDIBOY COMBO / 8062**

**POWER JET / 8017**



**HANDIBOY / 8053**

Catalog No.	Description	BTU	Kilojoule kJ	Shipping Weight	Pkg.
8062	HANDIBOY BURNER BUBBLE PACK KIT INCLUDES: Handiboy Burner, Excess Flow POL & 10' Hose Assembly. UL Listed.	500,000	527,500	4.5 Lb.	8
8053	HANDIBOY BURNER	500,000	527,520	2 Lb.	1
8017	3' POWER JET HAND BURNER	750,000	791,250	2.5 Lb.	4
8061	BUBBLE PACK KIT INCLUDES: 3' Power Jet Handburner, Regulator Gauge & 10' Hose.	750,000	791,250	5.8 Lb.	6
8012	SUPER 8' POWER JET HAND BURNER	2,000,000	2,110,000	4 Lb.	4





## DISTRIBUTION MAP

■ MTE DISTRIBUTION CENTERS

● MTE PLANT LOCATIONS



### Mission Statement

Manchester Tank is the leading manufacturer of low-pressure vessels for propane, air, and industrial applications in North America and Australia.

Our mission is to retain our premier position by continuously improving our products and service level to meet and exceed the expectations of our customers. Customer satisfaction is central to our

existence. Our employees will accomplish this by functioning as a team and becoming involved. We will continuously invest in operations and improve processes.

We will function with a high degree of integrity and provide a reasonable return for our owners.

To place orders and check current availability, Contact Customer Service:

**800-877-8265**

Fax: 800-876-6449 • Franklin, TN

Or visit the Manchester web site:

[www.mantank.com](http://www.mantank.com)

E-mail: [sales@mantank.com](mailto:sales@mantank.com)

Distributed by:

THE ECONOMICS OF INNOVATION



# 100# Mini = Maximum Solutions!



The Perfect Size Cylinder  
for a multitude of uses.

- Backyard deck installations
- Outdoor kitchens and living areas
- Vacation homes
- Utility buildings
- Campers
- Leisure use
- Low volume usage



Franklin, TN  
800-877-8265  
[www.mantank.com](http://www.mantank.com)



# 100#ASME MINI



## FEATURES

- Low center of gravity for better stability
- Wide 360° welded collar for safety and ease of installation
- Multi valve and gauge for on-site filling
- Vacuum purged
- HDPE lid

## Split Loads Available

- Pallet Qty. - 12 (LTL)
- Truckload Bundle Qty. - 20
- Truckload Qty. - 320 (flatbed)
- Truckload Qty. - 360 (53' van)



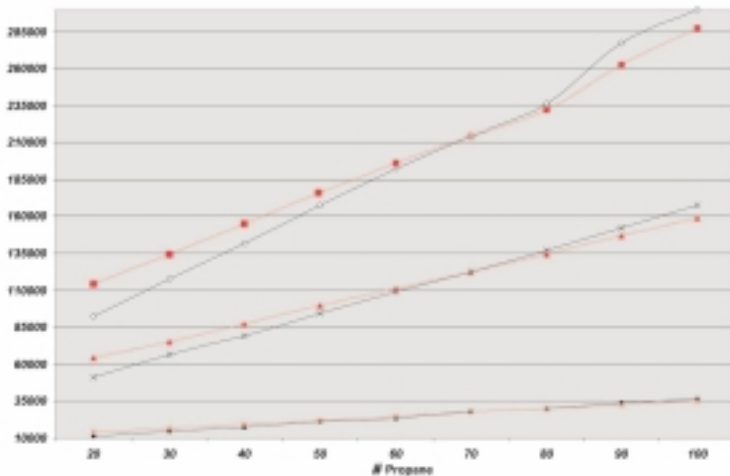
Valve & gauge arrangement for filling

Catalog No. 68143HL

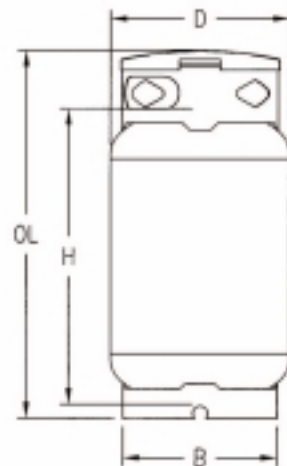


Franklin, TN  
**800-877-8265**  
[www.mantank.com](http://www.mantank.com)

Vaporization Rate (Btu/hr)



Product Dimensions



- OL 37.1"
- H 39.8"
- D 18"
- WC 238#
- B 15.5"

# One Small Cylinder... **ONE BIG IMPACT ON THE ENVIRONMENT!**

You'll breathe easier knowing that our 1# REFILLABLE CYLINDER can help reduce the millions of pounds of waste per year, while improving the air we breathe... one pound at a time!

Making the switch to 1# propane power offers these breath-taking advantages:

- Efficient operations while maintaining power
- Economical alternative to gasoline or disposable cylinders
- Environmentally friendly – clean, safe and an approved alternative fuel source



## **MANCHESTER**

**TANK**

SINCE 1946

[mantank.com](http://mantank.com)



**Introducing the 'Smallest'  
members of our big family!**

**PROPANE**  
EXCEPTIONAL ENERGY™



# Keeping our world green, 1 pound at a time!



**Manchester Tank's 1# REFILLABLE CYLINDER  
is one small product making one big difference!**

## 1# REFILLABLE CYLINDER Features:

- Complies with DOT refillable cylinder specifications
- Proprietary valve design with positive on-off valve, relief & fixed maximum liquid level gauge
- 2 sizes for multiple applications
- Empty cylinder filling time is 50-70 seconds using drift method
- Fill adapters and drift dispenser available
- Safety fill valve prevents disposable container connection and refilling

## Gasoline to Propane Conversion Benefits:

- Lowers fuel cost per operating hour
- Run times comparable to gasoline (1 1/2 – 2 hours)
- Easy installation and operation
- Improves engine life and performance
- Reduces equipment maintenance
- Significantly reduces air and noise pollution
- No fuel contamination
- Reduces fuel theft.

## Packages:

1# Refillable Cylinder Packages available, contact Manchester Tank for details

*Propane conversion kits available.  
Contact Manchester's Customer Service  
for more details.*



## Environmental Benefits:

- Refillable...it costs more to recycle a disposable cylinder than to manufacture one
- Eliminates millions of pounds of waste per year
- Propane is listed as an approved, clean fuel alternative under the 1990 Clean Air Act and the Energy Policy Act of 1992
- Propane reduces greenhouse gas emissions
- Propane is non-toxic and non-poisonous fuel, so it's not harmful to soil or water

## Recreational / Industrial / Commercial / Outdoor Power Equipment Uses:

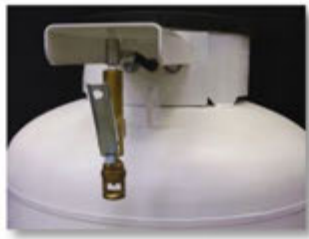
- Camping Appliances
- Patio Applications
- Portable Cooking
- Forklift Operation
- Plumbing
- Lawn Care Equipment



## Filling Equipment Available:

- 420# portable dispenser with bracket assembly
- 33.5# forklift dispenser, fill adapter and hose assembly

*For certified propane training and fuel requirements,  
contact your local propane dealer.*



**800.640.6327**

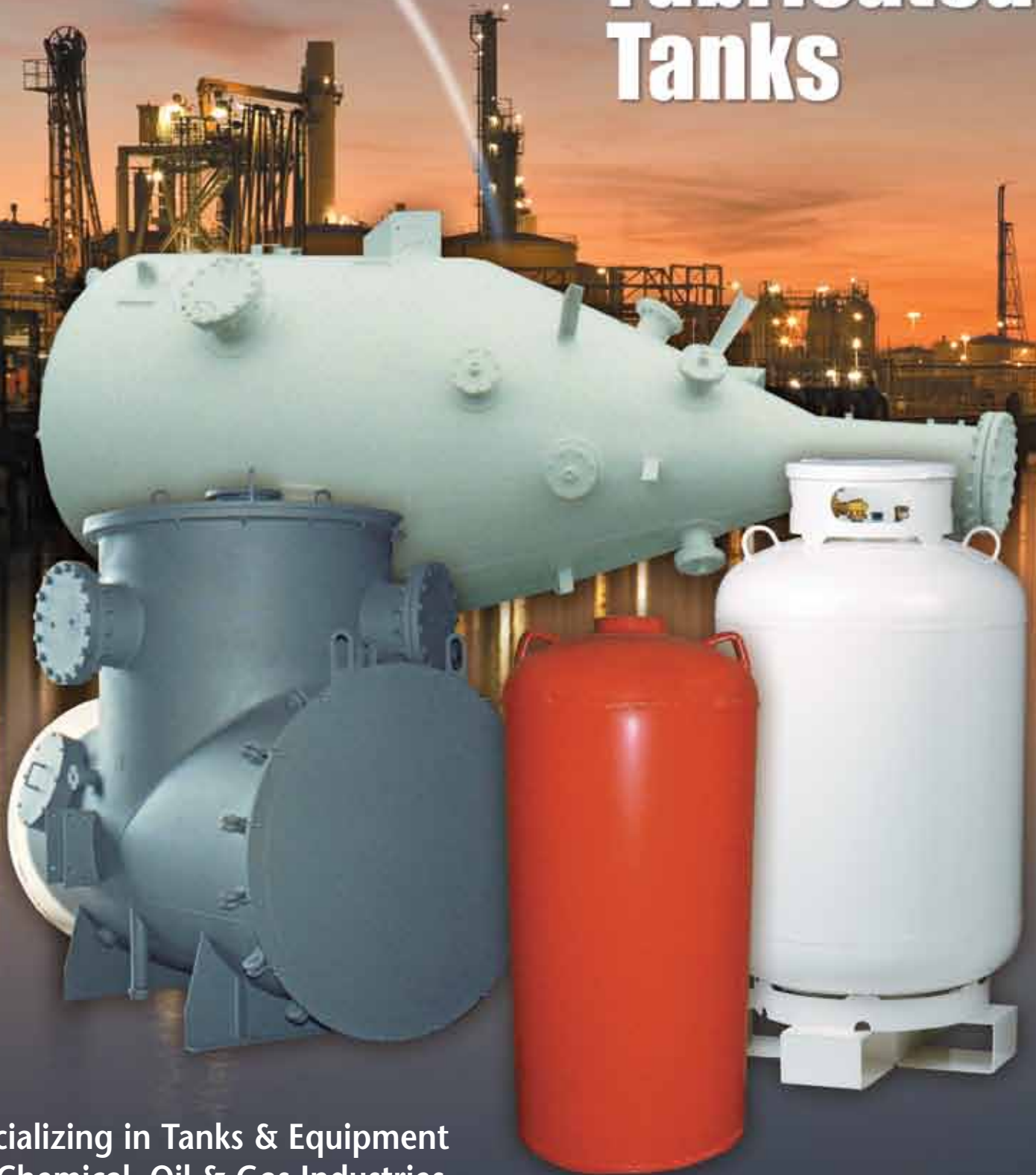
**sales@mantank.com**

**mantank.com**





# Custom Fabricated Tanks



Specializing in Tanks & Equipment  
for Chemical, Oil & Gas Industries

**MANCHESTER TANK**, an affiliate of McWane, Inc., is the premier manufacturer of pressure vessels for the containment of propane, compressed air, and chemicals in the United States, Canada, and Australia. The company's broad product line includes Department of Transportation (DOT) approved steel and aluminum cylinders ranging in size from 5 to 420 pounds and American Society of Mechanical Engineers (ASME) approved steel tanks ranging in size from 1 to 30,000 gallons. Our customers include Original Equipment Manufacturers (OEMs) and distributors in the following markets:

- |                                    |                                  |
|------------------------------------|----------------------------------|
| Air Compressor Assembly            | Oil & Natural Gas Refining       |
| Air Separator Assembly             | Propane Equipment                |
| Chemical Companies                 | Propane Major Marketers          |
| Compressed Air                     | Propane Vehicle Systems          |
| Fire Suppressant Systems           | Recreational Vehicles            |
| Food Processing                    | Refrigeration Recovery Equipment |
| Forklift Trucks                    | Retail Mass Merchandisers        |
| Gas Grill                          | U. S. Government                 |
| Gasification                       | Utility & Waste Water Systems    |
| HVAC Assembly                      |                                  |
| International                      |                                  |
| Oil & Gas Exploration & Production |                                  |

Since 1946, Manchester Tank has grown from seven employees and one product line into an international company of over 700 employees and a broad line of virtually all low-pressure tank families. Our strong business development group is dedicated to work continuously to ensure our customers' needs are met efficiently and cost effectively. Our North American operation is headquartered in Franklin, TN, and includes manufacturing facilities in Bedford, IN, Crossville, TN, Elkhart, IN and Quincy, IL. Our added distribution points throughout the continent are strategically placed to guarantee timely delivery and convenience to our customers. Our Australian operation includes one manufacturing plant and a dedicated business development group, serving markets in Australia, New Zealand, and the Pacific Rim.



For more information on your company's chemical storage & transportation containers call:

**1-800-399-5628**

or fax 1-800-877-9988

**CUSTOM 2 PIECE DE-AERATOR** Used in steam generation systems. Because of its complex construction, this application is made in two sections, which are bolted together by the customer.



**CUSTOM VESSEL FOR THE OIL & GAS INDUSTRY**



**LOW-PRESSURE TEE-TANK**

This is a custom, 60" TEE, used for air applications.



**INTERMEDIATE BULK CONTAINER - IBC**



Preparing to lift the heaviest custom **INDUSTRIAL AIR RECEIVER** built by Manchester. 96" in diameter, 502" long.





VERTICAL TORICONICAL TANK Custom, 108" cone.



UN PORTABLE VESSEL FOR TRANSPORTING CHEMICALS



CUSTOM CYCLONE SEPARATOR AIR TANK



NON-CODE CUSTOM TANK & 10' ANGLED STAND

**FIRE SUPPRESSANT CYLINDER**

This 29 liter cylinder is being drop-tested.



FULLY AUTOMATIC CNC LASER CUTTING MACHINE WITH STATE-OF-THE-ART MATERIAL HANDLING

Manchester Tank is currently building tanks and cylinders under the following codes: DOT, ASME, USCG, ABS, IMDG, SAE-J10, TPED, PED, and CE, TC, Brazil NR-13 and Australian Approvals, ADR/RID or UN performance packaging. Manufactured to your specifications in vertical or horizontal configurations.

**Maximum Container Capacities**

(variance with container size):

**Working Pressure**

- Up to 36" (914.4mm) diameter, 3,000 psi (20.69 MPa) max
- Over 36" (914.4 mm) diameter, dependent on calculated thickness vs. overall weight

**Diameter Range**

- 2" to 120" (50.8 mm – 304.8 mm)

**Length**

- Up to 54' (16.4 m) or longer, determined by over the road permits

**Weight**

- Maximum 40,000 lbs. (18,100 kg), determined by crane

**Water Capacity**

- Up to 30,000 gallons

- Available in carbon steel, stainless steel and aluminum.
- Choose handling from 2-way, 4-way, forklift access, and/or lift lugs for safe transport.
- Valve compartments can be internal (concealed valve protection) or external (protected by heavy steel collars.)
- Valve installations are customer specific. We install customer supplied valves or special order to meet your engineering requirements.
- Capable of manufacturing complex multiple piece configurations and multi-chamber vessels.
- Various types, colors and finishes of internal and external coatings available. Special coatings are available through a subcontractor.
- Full engineering staff at your service.

**Plant Capabilities**

- Equipped with in-house x-ray testing and stress relieving ovens.
- State-of-the-art CNC laser, plasma, and punching machines.
- Special machining capabilities.
- Pneumatic testing used for tanks up to 36" (914.4 mm) diameter or 93" (2,362.2 mm) long.
- Hydro testing available for pressures up to 5,000 psi (34.48 MPa).
- Standard chemical cylinders manufactured:
  - Clean Agent Fire Suppressants
  - Propane
  - Refrigerants
- Standard industrial tanks manufactured:
 

Air Drying	Oil
Air Separators	Portable Chemical
Bladder	Propane
Compressed Air	Vacuum
Gas Compression	
- Custom chemical cylinders and industrial tanks available, contact Manchester Tank for additional engineering information and pricing.

**Save Money with Our Reusable Tanks & Cylinders**

Now you can not only safely transport or store hazardous materials, these rugged packages are built for re-use, so you no longer have to dispose of your investment.



Custom tank shipments originate from the plant of manufacture.



**800-399-5628**

[www.mantank.com](http://www.mantank.com)

[sales@mantank.com](mailto:sales@mantank.com)



# STEEL & ALUMINUM FORK LIFT CYLINDERS

All cylinders conform with strict compliance to DOT specifications 4BA, 4BW and 4E.

In addition, most cylinders conform and are approved under Transport Canada specifications 4BAM, 4BWM and 4EM.

See Product Features, Installation Instructions and Safety Features on the reverse side.



43.5#/9161



33.5#/9315



43.5#/5595



33.5#/5580



20#/9285

- Permanently positioned relief valve with a clear path to the outside of the cylinder. No adapters, which can be lost or misdirected, are needed.



33.5# Aluminum Cutaway  
(available for training purposes)





## STEEL AND ALUMINUM FORKLIFT CYLINDER FEATURES:

- Quick Coupler installed on all Manchester Forklift Cylinders.
- Cylinders can be stamped with your company name at no extra charge for quantity orders.
- Manchester forklift cylinders have Limited Lifetime Warranty on dip tubes.
- Permanently positioned relief valve with a clear path to the outside of the cylinder. No adapters, which can be lost or misdirected, are needed.
- Stackable for increased capacity on your trucks.

### How to install a propane cylinder on a forklift truck:



1. Find the locator pin on the bracket.



2. Find the locator hole on the cylinder.



3. Place the bracket locator pin in the cylinder locator hole.



4. Tighten the bracket.



5. Connect propane fitting until it is firmly connected, leak free (no tools required). Open valve and start engine.

### Safety features of a correctly installed propane cylinder:



Having the locator pin in the locator hole correctly assures the user the liquid dip tube is in the proper position (bottom of the cylinder) to withdraw liquid from the cylinder. This is essential for proper engine use.



When the cylinder is positioned correctly, should the relief valve open, the propane would expel away from the driver. This propane release would be vapor, which reduces the amount of propane release.



The locator pin in the locator hole restricts the movement of the cylinder. This decreases the wear and tear on the hose and connection fittings.

See N.P.G.A. Bulletin #611-86 regarding Safe Filling Procedures for Forklift Fuel Cylinders.



# Go Green... ...Burn Clean!

*Mother  
Nature*  
**APPROVED!**



**MANCHESTER MOWER CYLINDERS**  
Delivering Domestically Produced PROPANE  
that BURNS CLEANER and COSTS LESS!

**PROPANE**  
EXCEPTIONAL ENERGY



# Go Green...Burn Clean!

PROPANE MOWER CYLINDERS						
Part No.	Product Data Description	Water Capacity gal	Length in	Height in	Diameter in	Tare Weight lbs
5456TC.3	20# TC/DOT Mower Cylinder - Steel	4.76	13.6	19.0	12	27
9367	33.5# Mower Cylinder - Aluminum	8.0	22.4	28.3	12	25
9368	43.5# Mower Cylinder - Aluminum	10.4	28.8	34.4	12	26
	Description	kg	mm	mm	mm	kg
5456TC.3	20# TC/DOT Mower Cylinder - Steel	21.6	345.4	482.6	304.8	12.3
9367	33.5# Mower Cylinder - Aluminum	36.3	569	718.8	304.8	11.3
9368	43.5# Mower Cylinder - Aluminum	47.2	731.5	873.8	304.8	11.8

Other accessories available on request.

## Environmental Benefits

- Reduces hydrocarbon emissions by nearly 70%
- Propane is listed as an approved alternative fuel in the 1990 Clean Air Act and the Energy Policy Act of 2005
- Propane is nontoxic & nonpoisonous fuel; therefore will not contaminate soil or water
- No spillage or leakage due to closed storage and delivery system

## Business Benefits

- Fuel Efficient - 20% savings on fuel costs over gasoline
- Longer run times between fueling
- Easier & cleaner refueling than gasoline mowers
- Reduce maintenance costs & down time
- Established propane supply infrastructure reduces fuel shortage concerns
- Increase engine life
- Reduces fuel theft

## Cylinder Features

- Mower cylinders are designed & patented specifically for lawn care use
- Cylinders available for horizontal or vertical service, depending on application
- Includes fast fill valve
- Left-hand male safety couplers, female available
- Standard fittings include: Safety Relief, Float Gauge, Fixed Liquid Level, Vapor Service, and ACME Fill Valves
- Collar painted green for product differentiation

Unless you're cutting lawns  
with a manual push reel mower...  
these cylinders are

**Mother  
Nature  
APPROVED!**



**800-640-6327**  
Fax: 888-877-6449  
[www.mantank.com](http://www.mantank.com)  
[sales@mantank.com](mailto:sales@mantank.com)



**PROPANE**  
EXCEPTIONAL ENERGY™



# Manchester Motor Fuel ASME Tanks For Vehicles



At Manchester Tank, we're powering more than barbecue grills these days. Propane is the third most common vehicular fuel, with over 8 million vehicles worldwide using it. Fleets of trucks, buses, taxicabs, rental, and delivery vehicles are taking advantage of the clean power of propane power.

Manchester Tank's Motor Fuel Tanks are designed and manufactured in the most up-to-date, state-of-the-art facilities in the USA. Our engineering staff has designed a broad product line, manufactured to ASME codes. Our tanks undergo multiple testing procedures, including pneumatic test with dry air, eliminating water and corrosion.

Some of our product features are:

- 80% stop fill device to prevent over filling
- Seal welded stainless steel ASME nameplates
- Vapor seal system for greater flexibility
- Vapor seal meets NFPA #58 for use in enclosed spaces
- Even-fill manifold tanks
- Designed for faster and safer installation
- Large warning decals that meet requirements
- Optional heavy duty strap brackets available
- Tanks are shrink-wrapped for protection
- Custom designed tanks available

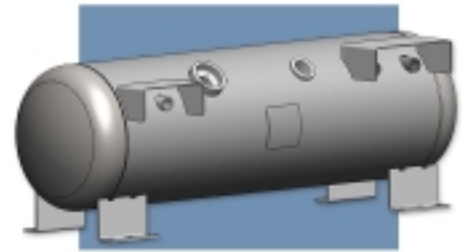




# Motor Fuel ASME Tanks & Brackets

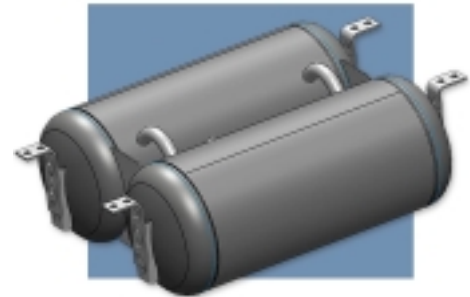
## SINGLE TANKS

Part No.	Diameter (Inches)	Length (Inches)	MAWP (PSI)	Water Capacity (Gallons)	LP Capacity (Gallons)	Weight (Pounds)
22987	12	50	312	22.6	18.08	70
225547	12	72	312	33	26.4	105
217447	13	55	312	29.3	23.44	108
2380417	16	34	312	26.2	20.96	98
23467	16	42	312	32.9	26.32	106
20067	16	52	312	41.4	33.12	152
20087	16	62	312	49.8	39.84	146
212347	18	80	312	81.8	65.44	234
23127	20	48	312	58.4	46.72	177
24457	20	48	312	58.4	46.72	196
23567	20	60	312	74.2	59.36	217
26087	20	60	312	74.2	59.36	231
200247	20	60	312	74.2	59.36	225
20597	24	62	312	109.3	87.44	322
23657	24	62	312	109.3	87.44	370



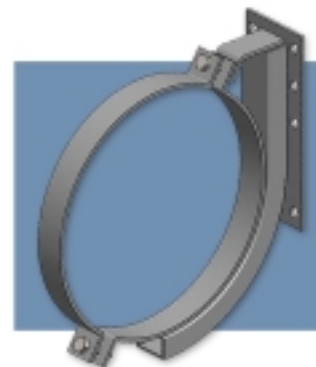
## MANIFOLD TANKS

Part No.	Diameter (Inches)	Length (Inches)	MAWP (PSI)	Water Capacity (Gallons)	LP Capacity (Gallons)	Weight (Pounds)
270155	10 & 12	30	312	22.4	17.92	113
270162	10 & 13	30 & 30	312	24.6	19.68	135
270159	10 & 13	35 & 35	312	27.9	22.32	140
270160	10 & 14	30	312	26.9	21.52	116
270161	11 & 11	40 & 40	312	30.2	24.16	130
270158	13 & 13	32	312	32.8	26.24	133
270157	13, 13 & 11	34, 37 & 36	312	50.25	40.2	230



## BRACKETS

Part No.	Diameter (Inches)	Weight (Pounds)	Description
23964	10	24	Standard - Gray
23964.1	10	24	Standard - White
23504	12	25	Standard - Gray
23504.1	12	25	Standard - White
2636	14	28	Heavy Duty - Gray
2636.1	14	28	Heavy Duty - White
2518	16	39	Standard - Gray
2518.1	16	39	Standard - White
25181	16	60	Heavy Duty - Gray
2506	18	38	Standard - Gray
2506.1	18	38	Standard - White
25291	18	62	Heavy Duty - Gray
25291.1	18	62	Heavy Duty - White
2507	20	40	Standard - Gray
2507.1	20	40	Standard - White
2509	24	46	Standard - Gray
2509.1	24	46	Standard - White
25071	20	63	Heavy Duty - Gray
25071.1	20	63	Heavy Duty - White
25091	24	64	Heavy Duty - Gray
25091.1	24	64	Heavy Duty - White



**800-399-5628**  
 Fax: 800-877-9988  
[www.mantank.com](http://www.mantank.com)  
[sales@mantank.com](mailto:sales@mantank.com)



## Pressure Vessels & Air Receivers



*Setting the Standard for Quality and Reliability*

## Pressure Vessel Codes & Registrations:

The items listed in this catalog have been designed and constructed in accordance with the ASME Section VIII Division I Code latest edition and are registered with the National Board of Boiler and Pressure Vessel Inspectors. Most of the items listed in this catalog are also approved for use in Canada (CRN).

Manchester Tank has the capability to also design and construct pressure vessels to many other codes, such as:

- American Bureau of Shipping (ABS)
- United States Coast Guard (USCG)
- Department of Transportation (DOT)
- Transport Canada (TC)
- European Pressure Equipment Directive (PED)
- Transportable European Pressure Equipment Directive (TPED)
- Malaysia – Department of Occupational & Health (DOSH)
- Singapore – Ministry of Manpower (MOM)
- Australia Design Approval
- Brazilian NR-13
- UN-Portable
- Intermediate Bulk Container (IBC)
- And many other international codes

## Manufacturing Capabilities:

Manchester Tank is capable of producing pressure vessels made from carbon steel, stainless steel and aluminum material with sizes ranging from 3" diameter at 3,000 PSI to 120" diameter at 200 PSI.

## Engineering Capabilities:

Manchester Tank's engineering professionals are highly trained in AutoCAD & SolidWorks 3D CAD to support your organization's technical design requirements. With 15 design stations and a Professional Engineer on staff, Manchester Tank is committed to fulfill your organization's custom equipment needs in a timely manner.

## Paint Specifications:

The exterior surface of the items listed in this catalog has been painted with one coat of standard shop primer to serve as a temporary rust preventative. A wide variety of custom interior and exterior coatings are available.

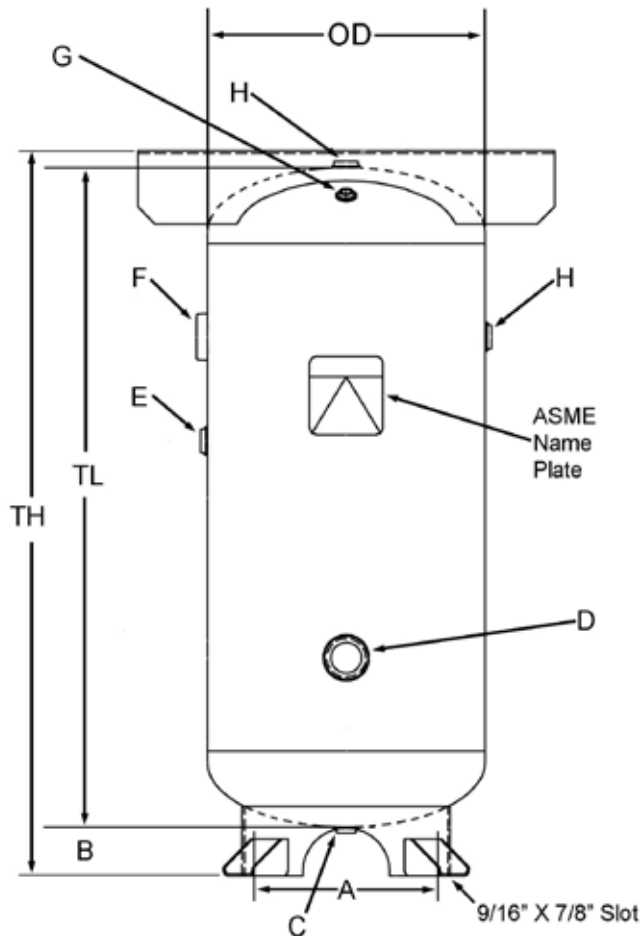
For your convenience, Manchester Tank's standard Pressure Vessels & Air Receiver drawings are available for download. Visit Manchester Tank's website at [mantank.com](http://mantank.com)

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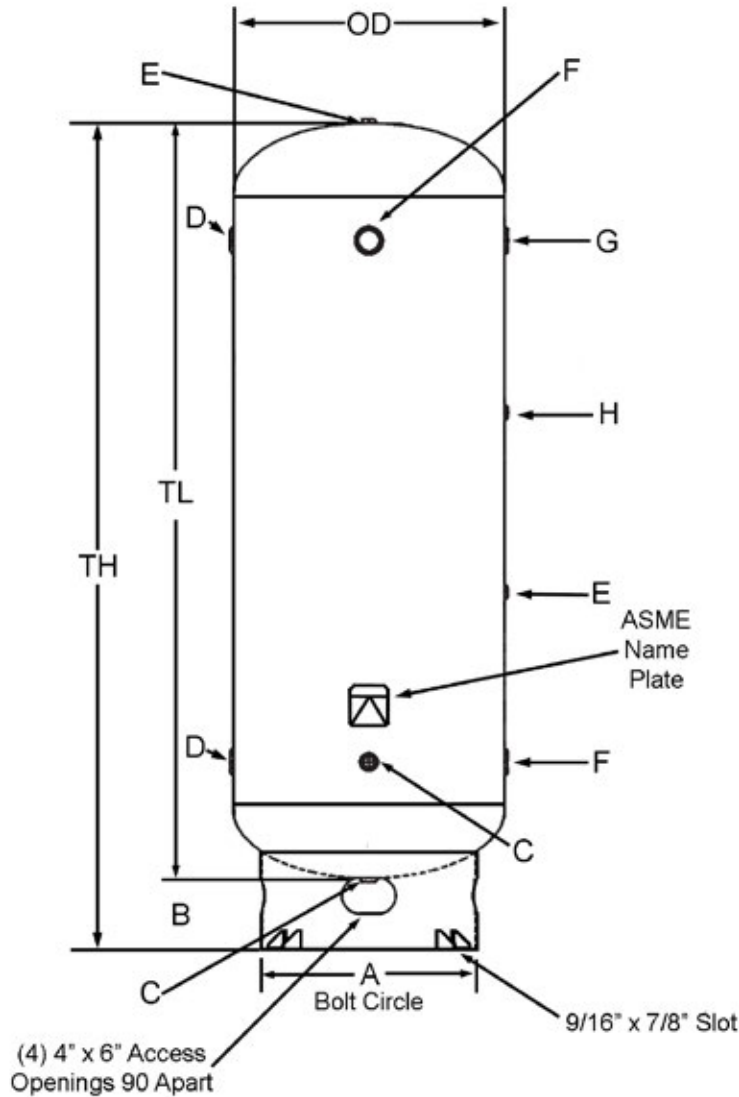
# Vertical Air Receivers / 10-120 Gallons



For your convenience, Manchester Tank's standard Pressure Vessel & Air Receiver drawings are available for download. Visit Manchester Tank's website at [mantank.com](http://mantank.com)

NOM CAP		Part #	MAWP	Top Plate	TW	DIMENSIONS IN INCHES					NPT OPENINGS					
Gal	Cu Ft					OD	TL	TH	A	B	C	D	E	F	G	H
10	1.34	302400	200	NONE	37	10	30	32.38	11.25	2.38	1/2	N/A	N/A	3/4	1/4	3/4
10	1.34	302401	300	NONE	41	10	30	32.38	11.25	2.38	1/2	N/A	N/A	3/4	1/4	3/4
15	2.01	302402	200	NONE	46	12	33	35.38	12.75	2.38	1/2	N/A	N/A	3/4	1/4	3/4
15	2.01	302403	300	NONE	60	12	33	35.38	12.75	2.38	1/2	N/A	N/A	3/4	1/4	3/4
20	2.67	302404	200	NONE	60	14	33	35.25	15.00	2.25	1/2	1 1/2	N/A	1 1/2	1/4	3/4
20	2.67	302405	300	NONE	97	14	33	35.25	15.00	2.25	1/2	1 1/2	N/A	1 1/2	1/4	3/4
30	4.01	302406	200	NONE	85	16	38	40.81	15.00	2.81	1/2	1 1/2	3/4	1 1/2	1/4	3/4
30	4.01	302407	300	NONE	117	16	38	40.81	15.00	2.81	1/2	1 1/2	3/4	1 1/2	1/4	3/4
30	4.01	302408	200	.18 x 10 x 24	107	16	38	41.81	15.00	2.81	1/2	1 1/2	3/4	1 1/2	1/4	3/4
30	4.01	302409	300	.18 x 10 x 24	139	16	38	41.81	15.00	2.81	1/2	1 1/2	3/4	1 1/2	1/4	3/4
60	8.02	302410	200	NONE	159	20	48	50.75	17.00	2.75	1/2	2	3/4	2	1/4	3/4
60	8.02	302411	300	NONE	219	20	48	50.75	17.00	2.75	1/2	2	3/4	2	1/4	3/4
60	8.02	302412	200	.18 x 13.5 x 30	192	20	48	52.06	17.00	2.75	1/2	2	3/4	2	1/4	3/4
60	8.02	302413	300	.18 x 13.5 x 30	253	20	48	52.06	17.00	2.75	1/2	2	3/4	2	1/4	3/4
80	10.70	302414	200	NONE	198	20	63	65.75	17.00	2.75	1/2	2	1 1/4	2	1/4	1 1/4
80	10.70	302415	300	NONE	268	20	63	65.75	17.00	2.75	1/2	2	1 1/4	2	1/4	1 1/4
80	10.70	302417	200	NONE	220	24	46	49.19	21.00	3.19	1/2	2	1 1/4	2	1/4	1 1/4
80	10.70	302418	300	NONE	282	24	46	49.19	21.00	3.19	1/2	2	1 1/4	2	1/4	1 1/4
80	10.70	302419	200	.18 x 13.5 x 30	257	24	46	51.25	21.00	3.19	1/2	2	1 1/4	2	1/4	1 1/4
80	10.70	302420	300	.18 x 13.5 x 30	319	24	46	51.25	21.00	3.19	1/2	2	1 1/4	2	1/4	1 1/4
120	16.04	302423	200	NONE	355	30	46	54.00	27.00	8.00	1/2	2	2	2	1/4	2
120	16.04	302424	200	.25 x 15 x 40	415	30	46	55.50	27.00	8.00	1/2	2	2	2	1/4	2
120	16.04	302425	300	.25 x 15 x 40	535	30	46	55.50	27.00	8.00	1/2	2	2	2	1/4	2

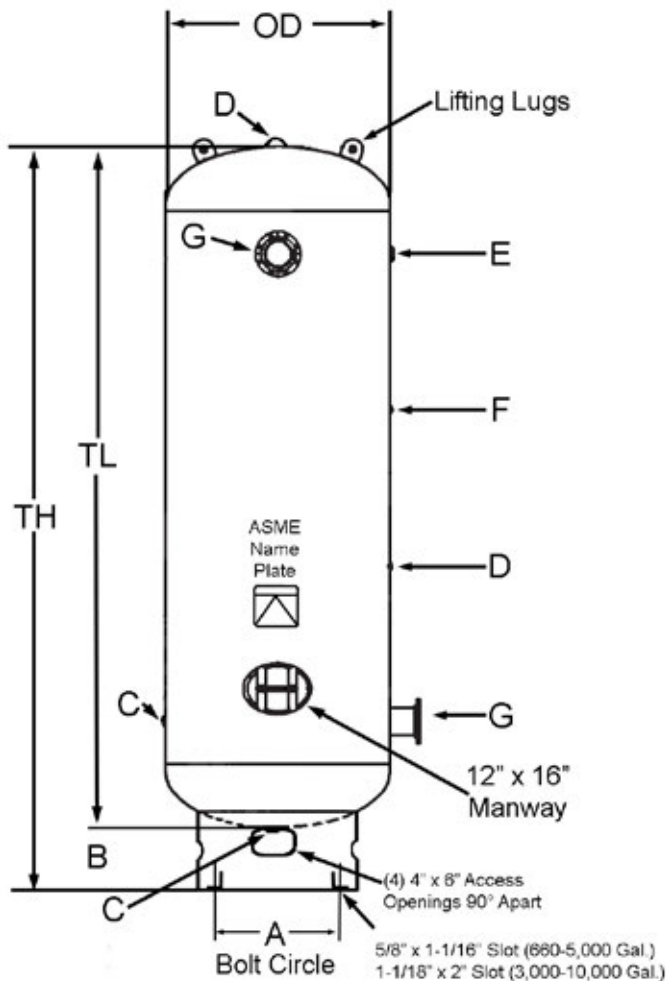
# Vertical Air Receivers / 120-500 Gallons



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NOM CAP		Part #	MAWP	TW	DIMENSIONS IN INCHES					NPT OPENINGS					
Gal	Cu Ft				OD	TL	TH	A	B	C	D	E	F	G	H
120	16.04	302421	200	329	24	67	75	21	8	1	2	1/2	2	1 1/2	1/4
120	16.04	302422	300	379	24	67	75	21	8	1	2	1/2	2	1 1/2	1/4
200	26.74	302426	200	525	30	72	80	27	8	1	2	1/2	2	1 1/2	1/4
200	26.74	302427	300	720	30	72	80	27	8	1	2	1/2	2	1 1/2	1/4
240	32.09	302428	200	670	30	84	92	27	8	1	2	1/2	2	1 1/2	1/4
240	32.09	302429	300	930	30	84	92	27	8	1	2	1/2	2	1 1/2	1/4
400	53.48	302432	165	660	36	93	101	33	8	1	2	1/2	3	1 1/2	1/4
400	53.48	302433	200	881	36	93	101	33	8	1	2	1/2	3	1 1/2	1/4
500	66.84	302436	165	950	36	116	124	33	8	1	2	1/2	3	1 1/2	1/4
500	66.84	302437	200	1050	36	116	124	33	8	1	2	1/2	3	1 1/2	1/4

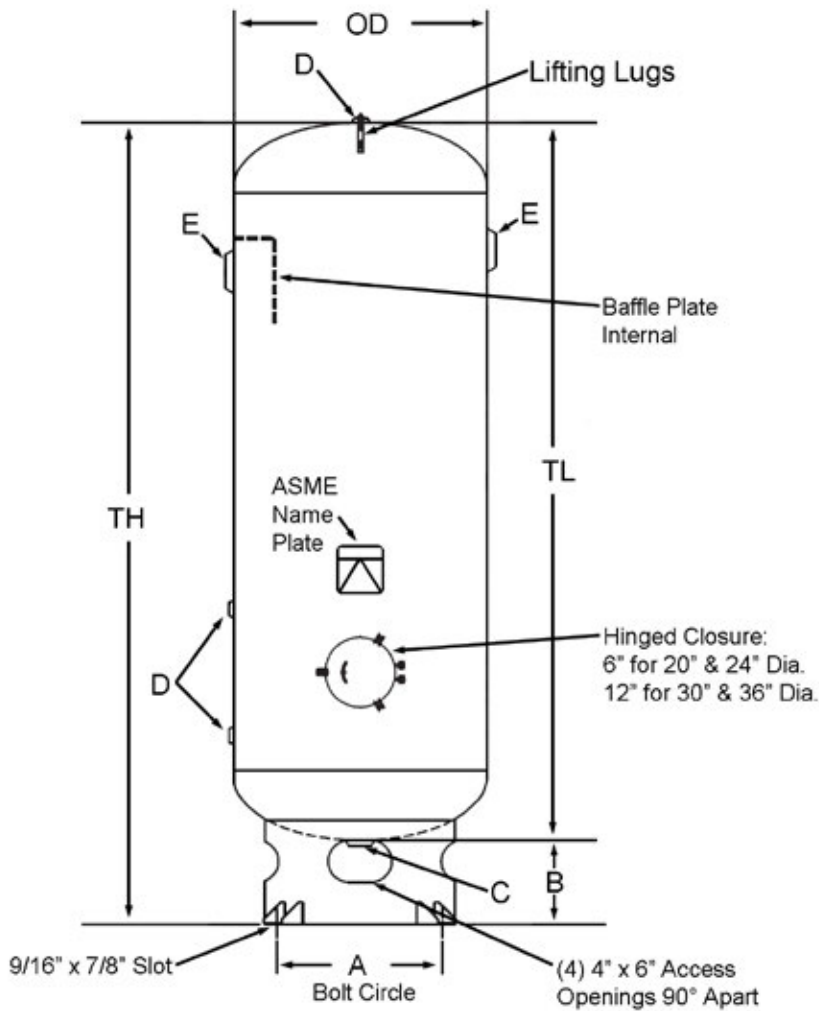
# Vertical Air Receivers / 660-10,000 Gallons



NOM CAP		Part #	MAWP	TW	DIMENSIONS IN INCHES					NPT OPENINGS				
Gal	Cu Ft				OD	TL	TH	A	B	C	D	E	F	G
660	88.24	302439	165	1365	42	117	125	36.50	8	1	1	3	1/4	3
660	88.24	302440	200	1570	42	117	125	36.50	8	1	1	3	1/4	3
1060	141.71	302443	165	1780	48	144	152	42.50	8	1	1	3	1/4	6"RFSO
1060	141.71	302444	200	1780	48	144	152	42.50	8	1	1	3	1/4	6"RFSO
1550	207.22	302446	165	2580	54	166	174	42.50	8	1 1/4	1	3	1/4	6"RFSO
1550	207.22	302447	200	2700	54	166	174	42.50	8	1 1/4	1	3	1/4	6"RFSO
2200	294.12	302449	165	3535	60	190	198	48.50	8	1 1/4	1	3	1/4	6"RFSO
2200	294.12	302450	200	4100	60	190	198	48.50	8	1 1/4	1	3	1/4	6"RFSO
2560	242.25	302452	165	3750	60	220	228	48.50	8	1 1/4	1	3	1/4	6"RFSO
2560	242.25	302453	200	4375	60	220	228	48.50	8	1 1/4	1	3	1/4	6"RFSO
3000	401.07	302454	137	5700	66	214	222	53.00	8	1 1/4	1	3	1/4	6"RFSO
3000	401.07	302455	165	5700	66	214	222	53.00	8	1 1/4	1	3	1/4	6"RFSO
3800	508.02	302457	165	6800	72	228	236	59.00	8	1 1/4	1	3	1/4	6"RFSO
5000	668.45	305653	165	8500	72	305	313	59.00	8	1 1/4	1	3	1/4	6"RFSO
5000	668.45	305995	200	11200	72	305	313	59.00	8	1 1/4	1	3	1/4	6"RFSO
5000	668.45	302459	165	10500	84	232	240	70.00	8	1 1/4	1	3	1/4	6"RFSO
5000	668.45	304718	200	10800	84	232	240	70.00	8	1 1/4	1	3	1/4	6"RFSO
8000	1069.52	305138	150	12300	84	355	363	70.00	8	1 1/4	1	3	1/4	6"RFSO
8000	1069.52	304807	137	14000	96	276	284	78.00	8	1 1/4	1	3	1/4	6"RFSO
10000	1336.90	303970	137	15700	108	275	283	87.00	8	1 1/4	1	3	1/4	6"RFSO



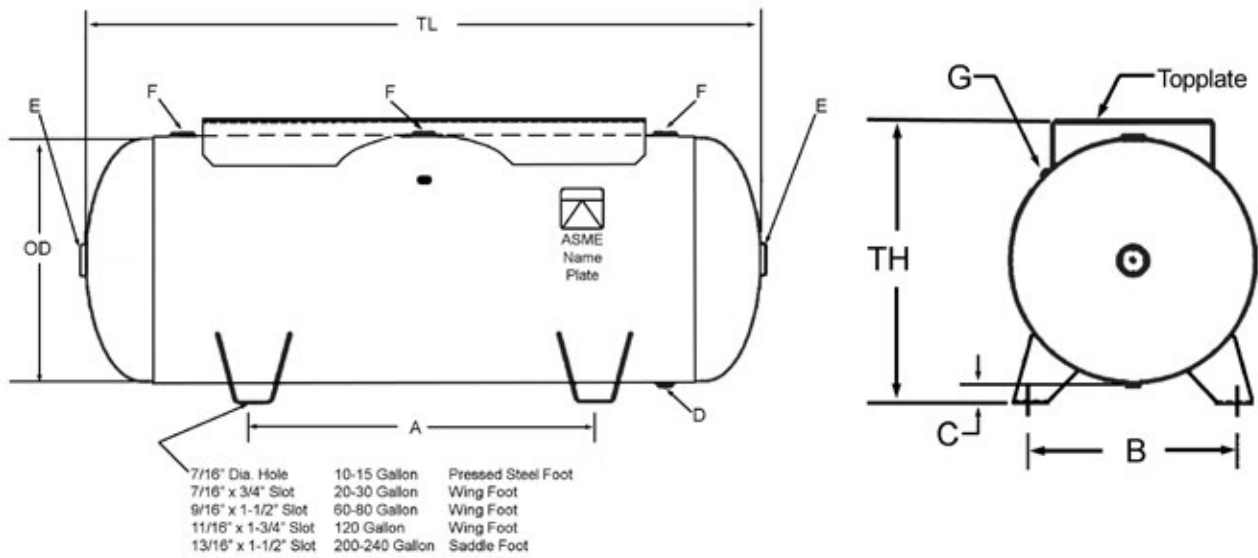
# Vacuum Receivers / 60-400 Gallons



For your convenience, Manchester Tank's standard Pressure Vessel & Air Receiver drawings are available for download. Visit Manchester Tank's website at [mantank.com](http://mantank.com)

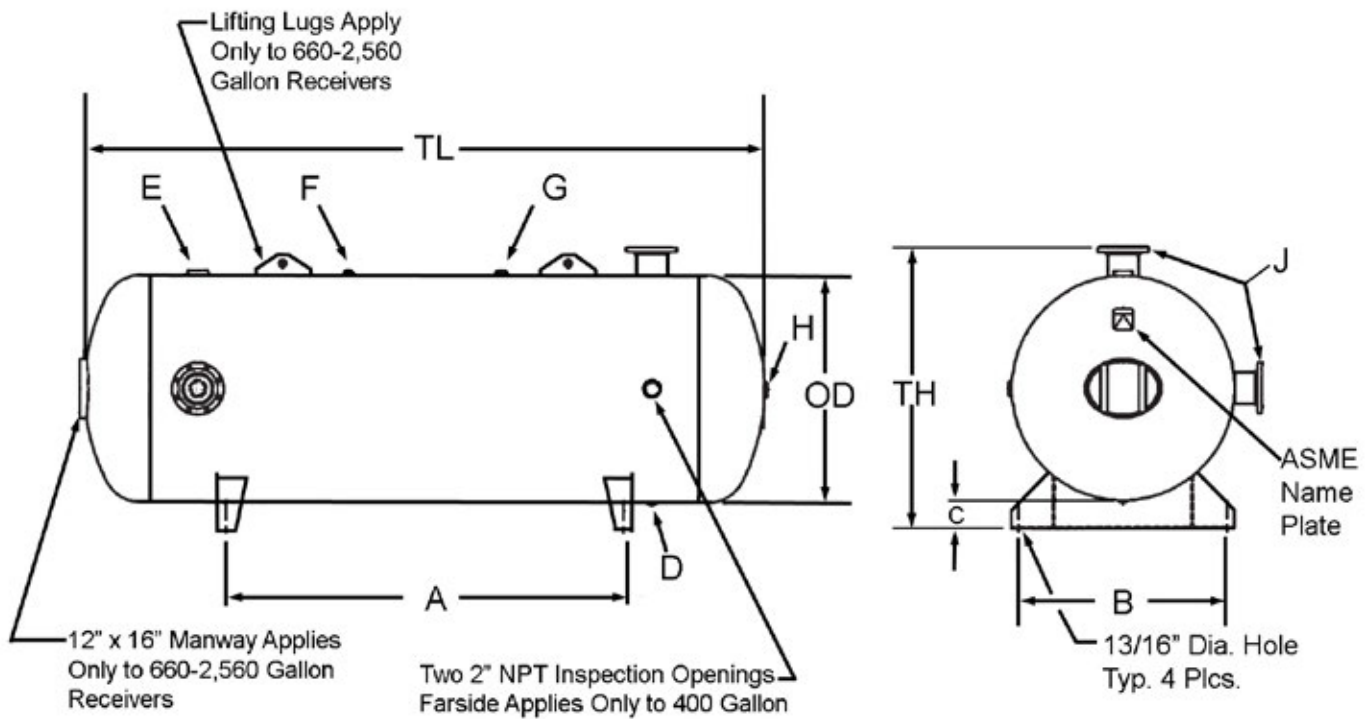
NOM CAP		Part #	MAWP	Vacuum Rating	TW	DIMENSIONS IN INCHES					NPT OPENINGS		
Gal	Cu Ft					OD	TL	TH	A	B	C	D	E
60	8.02	300956	150	29.9" Hg.	205	20	48	56	17	8	2	1/2	3
80	10.70	300957	150	29.9" Hg.	220	20	63	71	17	8	2	1/2	3
120	16.04	300958	150	29.9" Hg.	385	24	67	75	21	8	2	1/2	3
240	32.09	300959	150	29.9" Hg.	750	30	84	92	27	8	2	1/2	6" RFSO
400	53.48	300960	150	29.9" Hg.	900	36	93	101	31	8	2	1/2	6" RFSO

# Horizontal Air Receivers / 10-240 Gallons



NOM CAP		Part #	MAWP	Top Plate	TW	DIMENSIONS IN INCHES						NPT OPENINGS			
Gal	Cu Ft					OD	TL	TH	A	B	C	D	E	F	G
10	1.34	302460	200	NONE	32	10	30	11.56	18	9.25	1.56	1/4	3/4	1/2	N/A
10	1.34	302461	200	.13 x 9 x 16	43	10	30	13.06	18	9.25	1.56	1/4	3/4	1/2	N/A
10	1.34	302462	300	.13 x 9 x 16	46	10	30	13.06	18	9.25	1.56	1/4	3/4	1/2	N/A
15	2.01	302463	200	NONE	51	12	33	13.06	20	11.00	1.06	1/4	3/4	1/2	N/A
15	2.01	302464	200	.13 x 9 x 18	51	12	33	14.56	20	11.00	1.06	1/4	3/4	1/2	N/A
15	2.01	302465	300	.13 x 9 x 18	66	12	33	14.56	20	11.00	1.06	1/4	3/4	1/2	N/A
20	2.67	302466	200	NONE	66	14	33	16.00	16	11.69	2.00	1/2	1 1/2	1/2	1/4
20	2.67	302467	200	.13 x 9 x 20	79	14	33	16.00	16	11.69	2.00	1/2	1 1/2	1/2	1/4
20	2.67	302468	300	.13 x 9 x 20	95	14	33	16.00	16	11.69	2.00	1/2	1 1/2	1/2	1/4
30	4.01	302469	200	NONE	89	16	38	18.00	20	12.81	2.00	1/2	1 1/2	3/4	1/4
30	4.01	302470	200	.18 x 10 x 24	111	16	38	20.63	20	12.81	2.00	1/2	1 1/2	3/4	1/4
30	4.01	302471	300	.18 x 10 x 24	140	16	40	20.63	20	12.81	2.00	1/2	1 1/2	3/4	1/4
60	8.02	302473	200	NONE	170	20	48	22.31	24	16.50	2.31	1/2	2	3/4	1/4
60	8.02	302474	200	.18 x 13.5 x 30	204	20	48	24.44	24	16.50	2.31	1/2	2	3/4	1/4
60	8.02	302475	300	.18 x 13.5 x 30	225	20	48	24.44	24	16.50	2.31	1/2	2	3/4	1/4
80	10.70	302476	200	NONE	214	20	63	22.31	32	16.50	2.31	1/2	2	1	1/4
80	10.70	302477	200	.25 x 15 x 40	263	20	63	24.06	32	16.50	2.31	1/2	2	1	1/4
80	10.70	302478	300	.25 x 15 x 40	350	20	63	24.06	32	16.50	2.31	1/2	2	1	1/4
120	16.04	302479	200	NONE	311	24	67	26.25	34	20.63	2.25	3/4	2	1 1/2	1/4
120	16.04	302480	200	.25 x 16 x 44	382	24	67	27.94	34	20.63	2.25	3/4	2	1 1/2	1/4
200	26.74	302482	200	NONE	538	30	72	33.00	38	23.50	3.00	1	2	2	1/4
200	26.74	302483	200	.25 x 19 x 48	632	30	72	35.69	38	23.50	3.00	1	2	2	1/4
240	32.09	302484	200	NONE	618	30	84	33.00	44	23.50	3.00	1	2	2	1/4
240	32.09	302485	200	.25 x 19 x 48	716	30	84	35.69	44	23.50	3.00	1	2	2	1/4

# Horizontal Air Receivers / 400-2,560 Gallons

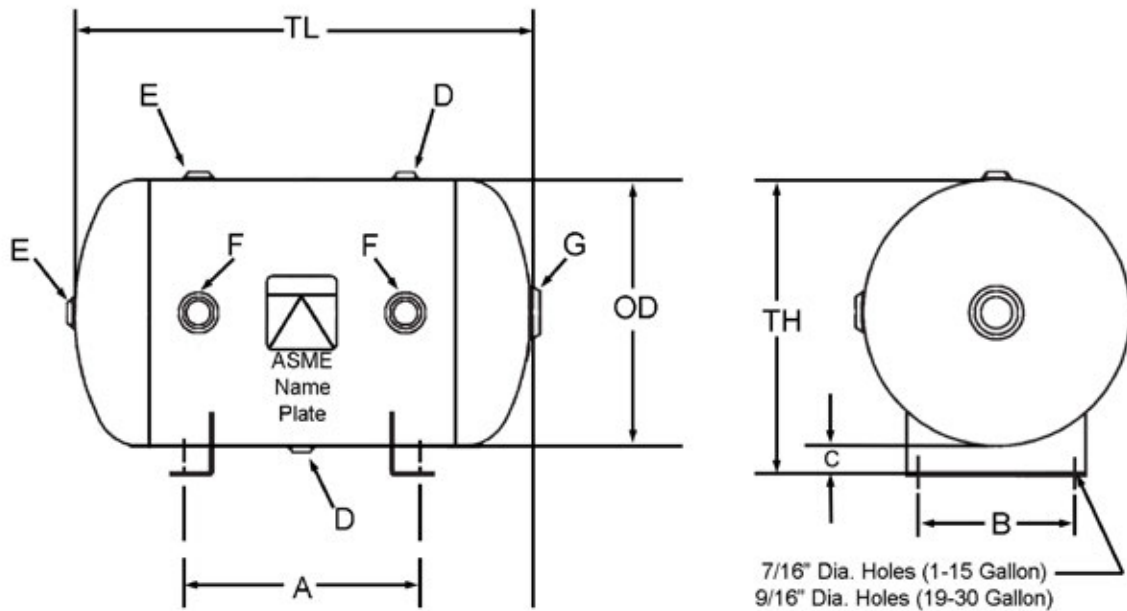


For your convenience, Manchester Tank's standard Pressure Vessel & Air Receiver drawings are available for download. Visit Manchester Tank's website at [mantank.com](http://mantank.com)

NOM CAP		Part #	MAWP	TW	DIMENSIONS IN INCHES						NPT OPENINGS					
Gal	Cu Ft				OD	TL	TH	A	B	C	D	E	F	G	H	J
400	53.48	302487	165	750	36	93	42	52	33	6	3/4	1 1/2	1/4	1/2	2	3
400	53.48	302488	200	925	36	93	42	52	33	6	3/4	1 1/2	1/4	1/2	2	3
660	88.24	302490	165	1375	42	117	48	70	39	6	3/4	3	1/4	1	2	3
660	88.24	302491	200	1375	42	117	48	70	39	6	3/4	3	1/4	1	2	3
1060	141.71	302493	165	2200	48	144	60	84	45	6	3/4	3	1/4	1	2	6" RFSO
1060	141.71	302494	200	2500	48	144	60	84	45	6	3/4	3	1/4	1	2	6" RFSO
1550	207.22	302496	165	2700	54	166	66	98	51	6	3/4	3	1/4	1	2	6" RFSO
2200	294.12	302498	165	4200	60	190	72	116	57	6	3/4	3	1/4	1	2	6" RFSO
2560	342.25	302500	165	4500	60	220	72	131	57	6	3/4	3	1/4	1	2	6" RFSO

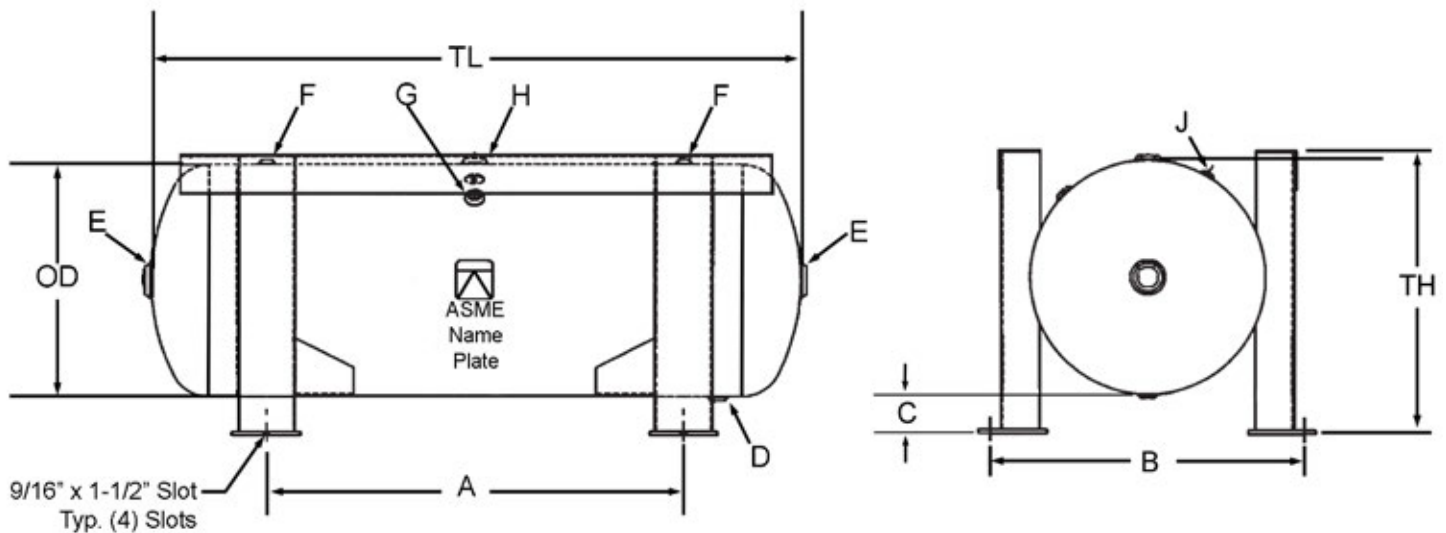


# Universal Horizontal Air Receivers / 1-30 Gallons



NOM CAP		Part #	MAWP	TW	DIMENSIONS IN INCHES						NPT OPENINGS			
Gal	Cu Ft				OD	TL	TH	A	B	C	D	E	F	G
1	0.13	304978	200	15	6	11	8	7	3.5	2	1/2	3/4	3/4	1
2	0.27	304980	200	17	8	11	10	7	4.5	2	1/2	3/4	3/4	1
3	0.40	304982	200	22	8	16	10	10	4.5	2	1/2	3/4	3/4	1
5	0.67	304932	200	25	10	16	12	10	6.5	2	1/2	3/4	3/4	1
7	0.94	304934	200	29	12	17	14	10	6.5	2	1/2	3/4	3/4	1
10	1.34	304936	200	35	12	23	14	10	6.5	2	1/2	3/4	3/4	1
13	1.74	304938	200	45	14	23	16	15	8.5	2	1/2	3/4	1 1/2	1
15	2.01	304940	200	51	14	26	16	15	8.5	2	1/2	3/4	1 1/2	1
19	2.54	304942	200	59	16	25	18	16	10.5	2	1/2	3/4	1 1/2	2
24	3.21	304944	200	72	16	31	18	16	10.5	2	1/2	3/4	1 1/2	2
30	4.01	304946	200	85	18	31	20	16	10.5	2	1/2	3/4	1 1/2	2

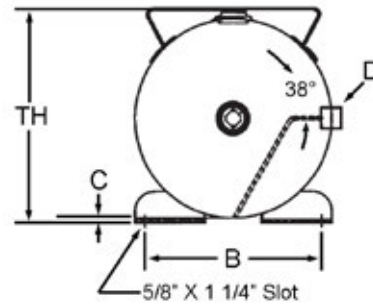
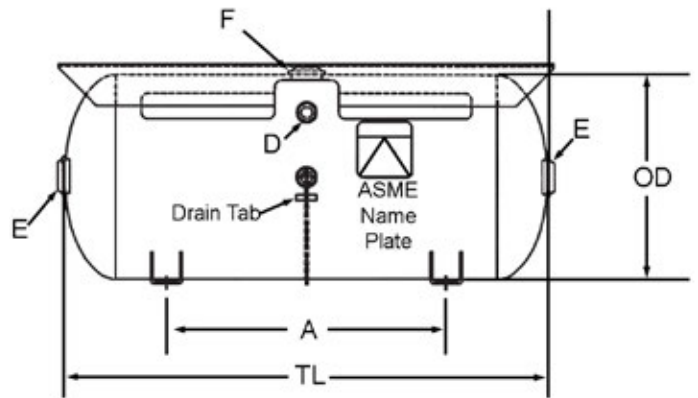
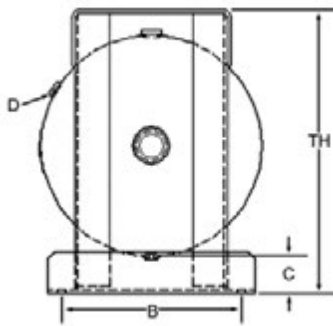
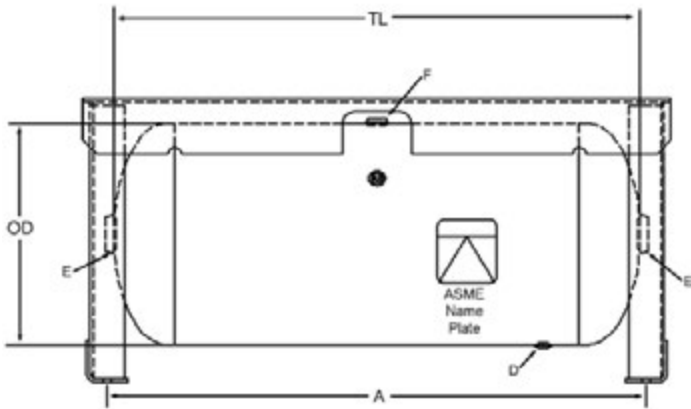
# Horizontal Grasshopper Tanks / 30-240 Gallons



For your convenience, Manchester Tank's standard Pressure Vessel & Air Receiver drawings are available for download. Visit Manchester Tank's website at [mantank.com](http://mantank.com)

NOM CAP		Part #	MAWP	TW	DIMENSIONS IN INCHES						NPT OPENINGS					
Gal	Cu Ft				OD	TL	TH	A	B	C	D	E	F	G	H	J
30	4.01	305438	200	125	16	38	21	22	22.0	4	1/4	1 1/2	1/2	3/4	1 1/2	1/8
60	8.02	305439	200	260	20	48	25	27	26.5	4	3/4	2	1/2	3/4	1 1/2	1/8
80	10.70	305440	200	300	20	63	25	42	26.5	4	3/4	2	1/2	3/4	1 1/2	1/8
120	16.04	302481	200	435	24	67	29	43	32.0	4	3/4	2	1/2	3/4	1 1/2	1/8
200	26.74	302643	200	780	30	72	35	42	40.0	4	1	2	1/2	3/4	1 1/2	1/8
240	32.09	302652	200	820	30	84	35	54	40.0	4	1	2	1/2	3/4	1 1/2	1/8

# Horizontal Gas Driven Tanks



NOM CAP		Part #	MAWP	Top Plate	TW
Gal	Cu Ft				
30	4.01	34917	200	.25 x 11.5 x 42.5	161

DIMENSIONS IN INCHES						NPT OPENINGS		
OD	TL	TH	A	B	C	D	E	F
16	38	20.56	38.94	13.00	2.75	1/4	1 1/2	3/4

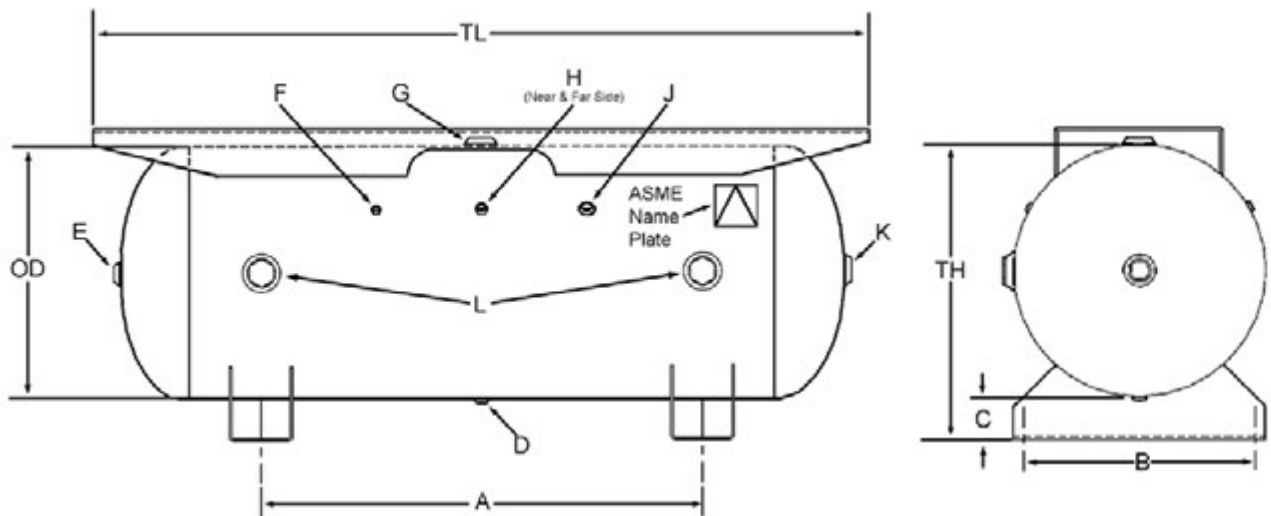
Part #34917 approved for use in California

NOM CAP		Part #	MAWP	Top Plate	TW
Gal	Cu Ft				
30	4.01	302472	200	.25 x 15 x 39	160

DIMENSIONS IN INCHES						NPT OPENINGS		
OD	TL	TH	A	B	C	D	E	F
16	38	17.25	22.00	13.13	0.38	1/4	1 1/2	1 1/4



# Extended Top Plate Horizontal Air Receivers / 30-240 Gallons



For your convenience, Manchester Tank's standard Pressure Vessel & Air Receiver drawings are available for download. Visit Manchester Tank's website at [mantank.com](http://mantank.com)

NOM CAP		Part #	MAWP	Top Plate	TW	DIMENSIONS IN INCHES						NPT OPENINGS							
Gal	Cu Ft					OD	TL	TH	A	B	C	D	E	F	G	H	J	K	L
30	4.01	302686	200	.18 x 12 x 40	117	16	38	20.63	22	14	3	1/4	1/2	3/8	3/4	1/4	1/4	3/4	1 1/2
60	8.02	302693	200	.25 x 16 x 54	216	20	48	25.56	26	18	4	1/2	1/2	3/8	1	1/4	1/4	1	2
80	10.70	303977	200	.25 x 16 x 69	375	20	63	25.63	36	18	4	3/4	3/4	3/8	1 1/2	1/4	1/4	1 1/4	2
120	16.04	302700	200	.25 x 16 x 74	475	24	69	29.63	42	22	4	3/4	1	3/8	1 1/2	1/4	1/2	1 1/2	2
200	26.74	302701	200	.25 x 18 x 86	706	30	72	35.75	42	28	4	1	1	3/8	2	1/4	1/2	2	2
240	32.09	303181	200	.25 x 18 x 86	728	30	84	35.75	54	28	4	1	1	3/8	2	1/4	1/2	2	2

# Technical Aids

## Vertical NEMA Frame Sizes

GALLONS	56	56H	143T	145T	182T	184T	213T	215T	254T
30	X	X	X	X					
60				X	X	X	X		
80				X	X	X	X		
120						X	X	X	X

## Horizontal NEMA Frame Sizes

GALLONS	56	56H	143T	145T	182T	184T	213T	215T	254T
30	X	X	X	X					
60				X	X	X	X		
80						X	X	X	X
120						X	X	X	X

## Air Receiver Capacity in Cubic Feet of Free Air at Various Pressures

CAPACITY		PRESSURE (in pounds)					
GALLONS	CU. FT.	75	100	125	150	200	250
30	4.0	4.0	27.3	34.2	41.0	54.7	68.3
60	8.0	8.0	54.7	68.2	82.0	109.4	136.7
80	10.7	10.7	73.0	10.7	109.4	146.0	182.4
120	16.1	16.1	109.3	92.2	164.0	218.7	273.3
200	26.8	26.8	182.2	136.2	273.4	364.5	455.6
240	32.2	32.2	218.7	227.8	328.0	437.4	546.7
400	53.6	53.6	364.5	455.6	546.7	729.0	911.2
660	88.4	88.4	601.4	751.7	902.1	1202.8	1503.4
1060	142.0	142.0	965.9	1207.3	1448.8	1931.7	2414.5
1600	214.4	214.4	1457.9	1822.4	2186.9	2915.8	3644.8
2560	343.0	343.0	2333.0	2916.0	3499.0	4655.0	5832.0

Capacities at other pressures are exactly in proportion.

Example: At 200 lbs. pressure the capacity of a given size tank is exactly double the capacity at 100 lbs. pressure.

$$\text{Gallons} = \frac{\text{Cu. Ft.}}{0.134} \dots \text{Cu. Ft.} = \text{Gallons} \times 0.134$$

## Useful Formulas - Sizing a Tank

**A Constant Speed Operation:** Tank Size (ft<sup>3</sup>) =  $\frac{\text{Compressor Flow (CFM)}}{7}$

**B Typical Sizing Formula:**  $VR = \frac{14.7 t (Qr - Qc)}{P_{max} - P_{min}}$  where t = time (min) that receiver can supply required amount of air,  
 Qr = consumption rate of pneumatic system (cfm),  
 Qc = output flow rate of compressor (cfm),  
 Pmax = maximum pressure level in receiver (psi),  
 Pmin = minimum pressure level in receiver (psi),  
 Vr = receiver size (ft<sup>3</sup>)

**C** 7.48 Gallons = 1 ft<sup>3</sup> Volume

**D** 14.5 psi = Bar

**E** 35 CFM =  $\frac{1 \text{ Meter}^3}{\text{Min}}$

**F Pump Up Time:** Example - 5 hp compressor on an 80 gallon tank, pumping from 0-100 psig

$$\frac{80 \text{ Gallon Tank}}{7.5 \text{ fL./ft}^3} \times (9100 \text{ psig} - 0 \text{ psig}) = \frac{1066.67}{14.7 (\text{the ATM Pressure}) \times 18 (\text{the CFM of Unit})} = 4 \text{ min}$$

# Vessel Installation and Maintenance Recommendations

## I. INSTALLATION RECOMMENDATIONS

### Vertical Vessels

1. Vessels with a capacity of 660 gallons and above should be placed on a suitable concrete foundation.
  - a) Refer to Table 1 for recommended minimum concrete footing depths for vertical receivers.
  - b) For larger vessels or vessels with higher MAWP's, greater weights, or vessels subjected to external seismic or wind loadings – consult a certified contractor or civil engineer for foundation requirements.
  - c) Vessels should be lifted into position using both lifting lugs. A 2-branch chain or wire rope sling should be used having a lift angle not less than 60 degrees from grade. Once the vessel is in position, torque anchor bolting until a tight, snug fit is achieved.

**Table 1: Minimum Recommended concrete footing depths for Vertical Air Receivers**

TANK SIZE	MAWP (PSI)	W.C. (GAL)	APPROX. WT. (LBS.)	SERVICE	SUPPORT	DEPTH (IN)
42" X 117"	165	660	1365	AIR	SKIRT	4
48" X 144"	165	1060	2100	AIR	SKIRT	4
54" X 166"	165	1550	2600	AIR	SKIRT	4
60" X 190"	165	2200	3650	AIR	SKIRT	4
60" X 220"	165	2560	4500	AIR	SKIRT	4
66" X 214"	165	3000	5700	AIR	SKIRT	6
72" X 228"	137	3800	6800	AIR	SKIRT	6

### Horizontal Vessels

1. Vessels with a capacity of 660 gallons and above should be placed on a suitable concrete foundation.
  - a) Refer to Table 2 for recommended minimum concrete footing depths for horizontal receivers.
  - b) For larger vessels or vessels with higher MAWP's, greater weights, or vessels subjected to external seismic or wind loadings – consult a certified contractor or civil engineer for foundation requirements.

**Table 1: Minimum Recommended concrete footing depths for Horizontal Air Receivers**

TANK SIZE	MAWP (PSI)	W.C. (GAL)	APPROX. WT. (LBS.)	SERVICE	SUPPORT	DEPTH (IN)
42" X 117"	165	660	1365	AIR	SADDLE	3
48" X 144"	165	1060	2100	AIR	SADDLE	3
54" X 166"	165	1550	2600	AIR	SADDLE	3
60" X 190"	165	2200	3650	AIR	SADDLE	4
60" X 220"	165	2560	4500	AIR	SADDLE	4
66" X 214"	165	3000	5700	AIR	SADDLE	4
72" X 228"	137	3800	6800	AIR	SADDLE	6



# Vessel Installation and Maintenance Recommendations

There should be at least one high quality pressure indicating device attached directly to an opening in the vessel.

A relief valve must be selected and installed. The valve must be sized according to the maximum flow rate into the vessel such that over-pressurization cannot occur. See ASME Section VIII, Division 1, Paragraph UG-125 for details on relief valves.

An automatic drain device is recommended to regularly drain any condensate from the vessel. In lieu of an automatic device, the user should be cautioned to regularly drain the receiver manually.

**Notes:** Reinforced concrete 28 day ultimate strength – 2500 psi minimum

Uniform gravel and soil base beneath footing. Footing surface shall be flat and level in all directions.

Anchoring the vessel to the concrete footing is necessary to stabilize the receiver only and is not intended to provide resistance against wind, seismic, or other external loadings that may create a vessel tipping condition. The above table represents footing depths for compressive loading only.

Check local construction codes, fire codes, or building standards.

Use an appropriately sized anchor bolt of SA-325 material or better, a wrought steel washer, and a heavy hex nut.

Footings exposed to freezing temperatures should be sufficiently sized in depth to prevent cracking.

Larger vessels not covered in the table, saddles may be provided which have holes on one end of the vessel and slots on the other end of the vessel. When bolting saddles to the foundation, anchor bolting should be fixed by first hand-tightening the nut and then locking the threads by staking, double nutting, or tack welding.

## VESSEL MAINTENANCE

### All Pressure Vessels

Maintaining a pressure vessel includes proper inspection. Many states have adopted the National Board Inspection Code (NB-23) for rules concerning post-construction activities. Check with your local authorities having jurisdiction over pressure vessel installations and operations for any additional requirements concerning in-service inspection.



*Setting the Standard for Quality and Reliability*





**MANCHESTER TANK & EQUIPMENT CO.**, a division of McWane Inc., is the premier manufacturer of pressure vessels for the containment of propane, compressed air and chemical applications. Manchester Tank's mission is to set the industry standard for quality and reliability while providing customers with the resources, service and technical support necessary to be profitable in an increasingly competitive global market.

- Capable of manufacturing a diverse product line, which includes Department of Transportation (DOT) approved steel and aluminum cylinders ranging in size from 5 to 420 pounds and American Society of Mechanical Engineers (ASME) approved steel tanks ranging in size from 1 to 30,000 gallons.
- State-of-the-art manufacturing facilities and distribution points strategically positioned in the United States, Canada, Australia and the Republic of Chile to guarantee timely delivery and convenience worldwide.
- Strong business development group with extensive knowledge and experience in providing solutions and ensuring customer needs are met efficiently and cost effectively.
- Highly trained, professional engineering and design team prepared to support any organizations innovative tank and equipment requirements.
- Long-time, loyal partners also committed to customer satisfaction and overall success.
- Years of active involvement with American Society of Mechanical Engineers (ASME), Pressure Vessel Manufacturers Association (PVMA) and National Board of Boiler & Pressure Vessels Inspectors professional associations to ensure product, operations and manufacturing requirements and issues meet the codes and standards that impact the industry.



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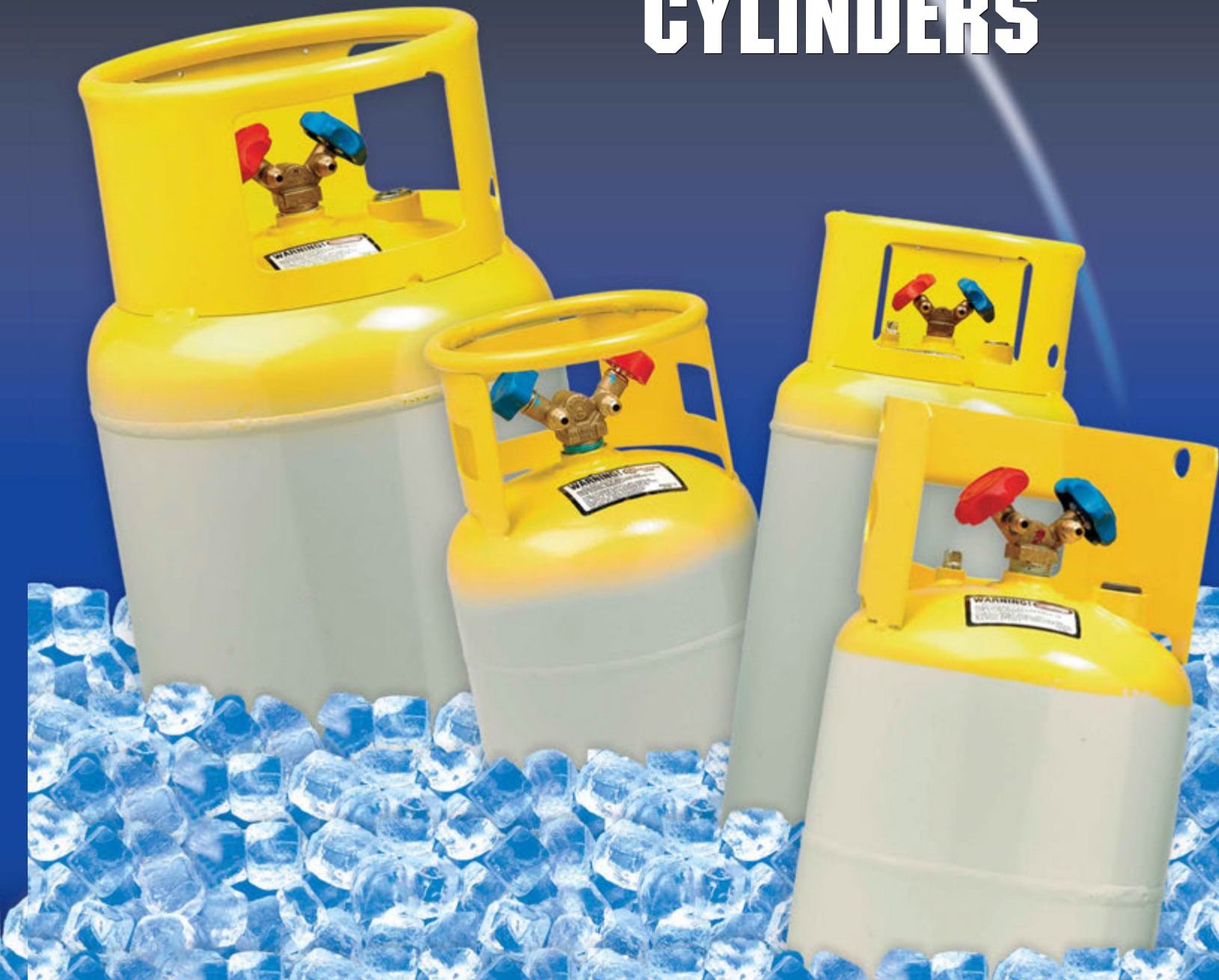
# REFRIGERANT CYLINDERS

Manchester Tank is the premier manufacturer of small pressure vessels. Founded in 1946, Manchester Tank produces quality pressure vessels in North America and Australia.

### Manchester Tank product lines include:

- DOT Propane Cylinders, ranging in size from 5-420 lbs., with a variety of domestic, recreational, commercial and industrial applications.
- ASME Propane Tanks, used in Recreational Vehicles to fuel appliances, and as fuel tanks for propane engines in trucks and automobiles.
- Specialty Cylinders for recovery, reclaiming and storage of refrigerants.
- Fire Suppressant Cylinders for dry chemical extinguishers and Halon replacement agents.
- Chemical Cylinders for safe storage and transportation.
- Air Receivers, ranging in size from very small tanks for portable air compressors up to 30,000 gallons water capacity.
- Hand-held torches ranging in sizes from 500,000 to 2,000,000 BTUs.
- HVAC expansion and bladder tanks.
- Engineered custom tanks

Manchester Tank's commitment is to remain a market leader in small pressure vessel manufacturing by dedicating itself to fulfilling its customers' needs, which in turn will benefit company sales, growth, profits and employees.



## Using Manchester cylinders for protecting our earth's ozone

is a positive step in providing a solid recovery system. They are reusable, meet D.O.T. specifications 4BA and 4BW, and have working pressures from 260 to 400 PSI.

Our 30, 50 and 100# cylinders include extra 3/4" openings (plugged) for future installation of automatic stop/fill liquid level switches.

For additional information, contact your sales representative.

### Code Descriptions of Valves and Openings

This helpful table has descriptions of valves and openings that correspond with each of the refrigerant cylinders.

#### A Y-VALVE

3/4" plugged opening for liquid level switch and 1/4" air valve installed

#### B Y-VALVE

3/4" plugged opening for liquid level switch and plugged 1/4" opening for air valve

#### C DUAL PORT VALVE

3/4" plugged opening for liquid level switch and 1/4" air valve installed

#### D DUAL PORT VALVE

3/4" plugged opening for liquid level switch and 1/4" opening for air valve

#### E DUAL PORT VALVE

Separate relief valve, 3/4" plugged opening for liquid level switch, 3/4" plugged opening in bottom

#### F DUAL PORT VALVE

Separate relief valve, visible liquid level gauge

#### G DUAL PORT VALVE

Separate relief valve, visible liquid level gauge and two 3/4" plugged openings: top vapor and in bottom liquid

#### H Y-VALVE with ACME CONNECTIONS

3/4" plugged opening for liquid level switch and 1/4" Acme air valve installed

#### I Y-VALVE

#### J DUAL PORT VALVE

Separate relief

#### K DUAL PORT VALVE

With 515 PSI relief

#### L 3/4" NPT VAPOR SERVICE VALVE

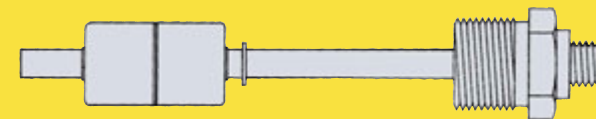
3/4" NPT liquid service valve, 1" NPT 450 PSI relief valve & 3/4" plugged opening for liquid level switch

#### M 3/4" NPT VAPOR SERVICE VALVE

3/4" NPT liquid service valve, 1" NPT 450 PSI relief valve, liquid level gauge and two 3/4" plugged openings: top vapor and in bottom liquid

#### N 3/4" NPT LIQUID SERVICE VALVE

3/4 NPT vapor service valve, two 3/4 NPT 600 PSI relief valves and one plugged 3/4 NPT opening



Manchester Tank stocks several brands of stop/fill liquid level switches. They can be installed later by utilizing cylinders with the extra plugged, 3/4" opening, cutting inventory costs on cylinders.



**REFRIGERANT CYLINDERS D.O.T. 15#-1000#**

All Manchester Tank Recovery Cylinders 15# to 1000# meet D.O.T. Specifications 4BA and 4BW Cylinders for R11, R12, R22, R134A, R500, R502, R410A\* and others.

Size Lbs.	Catalog Part No.	Description	Water Capacity lbs.	Diameter Inches	Length Inches	Overall Length	Footring Diameter	Service Pressure lbs.	**Tare Weight	Bottom Drain	Powder Coat Paint
15	14390.3	DOT 4BA350, WITH Y VALVE	11.9	8	8 3/8	12 1/6	6 1/2	350	12	no	yes
30	10282.3	DOT 4BA350, WITH Y VALVE, 3/4" & 1/4" PLUGGED OPENING	26.2	8 7/8	13 3/4	18 3/16	8	350	16	no	yes
	10282.7	DOT 4BA350, SIMILAR TO 10282.3 BUT Y VALVE: RED VAPOR, BLUE LIQUID (AUTOMOTIVE)									
	14522.3	DOT 4BA350, WITH Y VALVE, 3/4" PLUGGED OPENING, AIR TANK VALVE									
	14522.6	DOT 4BA350, SIMILAR TO 14522.3, BUT Y VALVE: RED VAPOR, BLUE LIQUID (AUTOMOTIVE)									
30	10299.1	DOT 4BA350, WITH ACME Y VALVE, 3/4" PLUGGED OPENING, ACME AIR TANK VALVE, BLUE PAINT									
30	10507.3	DOT 4BA400 WITH 3/4" & 1/4" PLUGGED OPENINGS	26.2	8 7/8	13 3/4	18 3/16	8	400	16	no	yes
50#	14523.3	DOT 4BA350, WITH Y VALVE, 3/4" & 1/4" PLUGGED OPENINGS	47.6	12 3/16	13 5/8	18 5/8	8	350	28	no	yes
	14524.3	DOT 4BA350, WITH Y VALVE, 3/4" PLUGGED OPENING, AIR TANK VALVE									
	10285.3	DOT 4BA400, WITH Y VALVE, 3/4" & 1/4" PLUGGED OPENINGS	47.6	12 3/16	13 5/8	18 5/8	8	400	28	no	yes
	10266.3	DOT 4BA400, WITH Y VALVE, 3/4" PLUGGED OPENING, AIR TANK VALVE, 12" x 13" - 5/8"									
	10266.5	DOT 4BA400 - SIMILAR TO 10266.3, Y VALVE: RED VAPOR, BLUE LIQUID (AUTOMOTIVE)									
	10276.1	DOT 4BA400, WITH ACME Y VALVE, 3/4" PLUGGED OPENING, ACME AIR TANK VALVE, BLUE PAINT									
100#	14527.3	DOT 4BW350, WITH Y VALVE, 3/4" & 1/4" PLUGGED OPENINGS	93.5	12 3/16	25 1/8	30 13/16	10 1/4	350	40	no	yes
	14530.3	DOT 4BW400, WITH DUAL PORT & 3/4" & 1/4" PLUGGED OPENINGS	93.5	12 3/16	25 1/8	30 13/16	10 1/4	400	45	no	yes
	14531.3	DOT 4BW400, WITH DUAL PORT, AIR TANK VALVE, 3/4" PLUGGED OPENING									
123#	14506.3	DOT 4BW300, 10" DIAMETER, CEODEUX 9225, DUAL PORT VALVE WITH 3-1/8" CAP	123	10	47 3/8	55 5/16	10	300	47	no	yes
123#	140034TC	DOT 4BW400 & TC4BWM27, WITH DUAL PORT & 3 1/8" CAP	123	10	47 3/8	55 5/16	10	400	53	no	yes
250#	14515.3	DOT 4BW260, WITH DUAL PORT & SEPARATE RELIEF	238	14 1/2	43 11/16	49 7/8	14	260	78	yes	yes
	14652.3	DOT 4BW260, SEPARATE VAPOR, LIQUID & RELIEF VALVES, 1" RELIEF, 3/4" PLUG IN HEAD AND BOTTOM OF CYL.									
	14396.3	DOT 4BW400, WITH DUAL PORT & SEPARATE RELIEF, PLUGGED 3/4 OPENING	238	16	37 1/4	43 3/16	14	400	160	no	yes
500#	14397.3	DOT 4BW400, WITH DUAL PORT, WITH SEPARATE RELIEF & GAUGE, LIFT LUGS	472	24	34 3/8	42 5/16	18	400	265	no	yes
1000#	14674.3	DOT 4BW260, SEPARATE RELIEF, VAPOR AND LIQUID VALVES, 3/4" PLUG IN TOP & BTM, GAUGE, LIFT LUGS & 4 WAY PALLET BASE	1000	30	45 5/8	58 1/2	24	260	350	yes	yes
	14398.3	DOT 4BW260, WITH DUAL PORT, SEPARATE RELIEF, 3/4" PLUGGED OPENING IN TOP & BTM, GAUGE, LIFT LUGS & 4 WAY PALLET BASE									
	14694TC	DOT4BW400 & TC4BWM27, SEPARATE RELIEF VAPOR & LIQUIDVALVES, 3/4" PLUGGED OPENING, GAUGE, LIFT LUGS & 4 WAYPALLET BASE, GRAY PAINT	1000	30	45 5/8	58 1/2	24	400	505	no	yes

**Replacement Parts & Accessories**

NA	V20503	LIQUID LEVEL SWITCH FOR 30# & 50# REFRIGERANT CYLINDERS, WITH 3 PRONG BRAD HARRISON CONNECTION
NA	V20565	Y VALVE 600 PSI SDP 13 .1/8 KYNAR TUBING FROM BOTTOM VALVE THREAD - RED VAPOR - BLUE LIQUID
NA	V20811	Y VALVE 600 PSI SDP 13 .1/8 KYNAR TUBING FROM BOTTOM VALVE THREAD - BLUE VAPOR - RED LIQUID
NA	V20566.1	ACME Y VALVE 600 PSI RELIEF, LIQUID BLUE - RED VAPOR
*		R410A REQUIRES 400 PSI
**		TARE WT'S SHOWN ARE APPROXIMATE AND VARY WITH PRODUCTION ALL CYLINDERS ARE PAINTED YELLOW/GRAY EXCEPT WHERE NOTED



15# 30# 50# 100# 123# 250# 250# 500# 1000#



# DON'T RUN OUT OF GAS AGAIN!



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IGNITE  
YOUR SALES!**

## Manchester Tank Introduces The All-New SureFlame® Cylinder!

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- Easy to Use and Easy to Read.



Franklin, TN

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(10504TC.100)

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Catalog No.	Product Data Description	Propane Capacities		Water Capacity	Length OL	Height H	Diameter D	Diameter B	Tare Weight	Skid Quantity
		Lb	Gal	Lb	In	In	In	In	Lb	
10577	20# SUREFLAME ACME/OPD EASY TO READ GAUGE - VERTICAL - GRAY	20.0	4.6	47.6	18	13.9	12.2	8.0	18	60
10504TC.100	20# SUREFLAME ACME/OPD EASY TO READ GAUGE - VERTICAL - WHITE	20.0	4.6	47.6	18	13.9	12.2	8.0	18	60

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